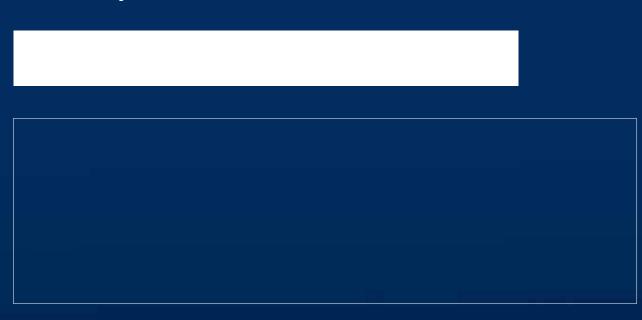
### MAXIMUM RESTISTANCE.

Decades of Quality from Austria! www.sihga.com



### By Specialists for Specialists. The SIHGA® Systemcatalogue

Personal catalogue for	Personal	l cata	logue	for:
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### SIHGA®

### The largest specialist for fastening technology in wood construction

#### Strong products - made in Austria

SIHGA® is a privately owned company based in Gmunden, Upper Austria. Fastening from SIHGA® are the preferred choice today of many commercial and increasingly also private users in the German-speaking world.

#### Strong for our customers

Strong for our customers: SIHGA® sees every customer as a partner. Above all we supply trade, retail and industry. SIHGA® wood construction engineers create design suggestions, advise on realisation, train users on site and organise technical seminars for specialist areas in wood construction. Our innovations are packed exclusively in tailored system packaging and always include the installation instructions and high quality accessories.

#### Strong innovations

Our products are carefully packed and multiply tested in Austria. SIHGA® is the inventor of BeziFix®, BohrFix®, DielenFix®, Edstahl®, FassadenClip®, FugiFix®, GoFix®, HobaFix®, Hobet®, IdeFix®, JustiFix®, KompeFix®, L-GoFix®, MAGBIT®, Pick, RomboFix®, SenoFix®, SIHGAFIX®, Stabilix®, Stegsan®, SymbioFix®, SystemFix®, TerrassenFix®, WabaFix®, and ZaFix®.

SIHGA® is ISO 9001:2008 certified, honoured as an outstanding Austrian company, honoured as a leading Austrian company and as a leading company in Germany. In addition, SIHGA® holds over 70 patents and registered designs. SIHGA® is a licence holder and is also monitored by independent auditing institutions.

### TAKE THE BEST





TAKE SIHGA®





## www.sihga.com

### The strong website for partners and construction clients.

Welcome to the world of SIHGA® fastenings. On our web page you can find product information, request and order forms as well as several download possibilities.

SIHGA® Online-Shop Product and installation videos

Online calculation Recommendations

Product information Technical details

Approvals Installation instructions

News SIHGA® reference properties

**Tender texts** 



### Secure is secure! With SIHGA®

Our all-inclusive work and services for your security.

SIHGA® Product developments. From practice for practice.

SIHGA® Innovations. We secure your advantage.

SIHGA® Specialist competence. Through our wood construction specialists.

SIHGA® **Quality.** Permanently tested and externally monitored.

SIHGA® **Ecology.** We take care of the environment.

SIHGA® System packaging. Tailored for wood construction.

SIHGA® **System catalogue.** Technical information at a glance.

SIHGA® Online. Calculations at the click of a mouse.

SIHGA® **Delivery service.** We deliver to our partner within 24 hours, without surcharges for smaller amounts, and carriage paid in Austria and Southern Germany.

## We keep our promises.





### SSSS

SIHGA® - Feature	YOUR - Benefit
exclusively for all SIHGA® products	security for YOUR future
this means	SIHGA SYSTEM SECURITY STANDARD®
and stands for	tested, regularly externally monitored, certified,



#### Guarantee up to 23 years

In the event of correct processing and standard use according to the SIHGA® installation instructions and SIHGA® design recommendations, SIHGA® guarantees the functionality of the SIHGA® fastenings according to the following conditions for a period of 23 years for the original buyer, first buyer.

#### Guarantee for our customers

If a defect occurs within 23 years from the date of purchase, which led or leads to the functioning of the fastenings supplied by SIHGA® failing, SIHGA® shall replace the defective product. The corresponding replacement shall be provided to the first buyer by SIHGA® – after a check by an appropriate expert – free of charge. The first buyer or other beneficiary of the guarantee themselves is responsible for the costs for the replacement itself, notably also for the removal and installation. In the event of a replacement, irrespective of the period of use of the failed fastening, unless specified otherwise in the individual case, the provision of an equivalent component for the fastening purpose is also possible. The guarantee is not extended by possible guarantee cases.



#### **Conditions and Requirements**

- The resistance against weathering, ozone and UV radiation applies for a period of 23 years under Central European weather conditions to fastening materials made of metal, and for a period of 15 years to fastening materials made of plastic, discolouration of the surface cannot be ruled out and does not justify a guarantee claim.
- Use of surface treatments, which do not contain organic solvents or solvents with aromatic hydrocarbons (note processing instructions, product and safety datasheets from the manufacturer).
- Processing according to SIHGA® installation instructions and design recommendations in the respective, most recent version.
- Compliance with design recommendations for terrace construction, applicable standards in wood and façade construction and with processing recommendations of the wood supplier(s).
- Use in temperatures between -30°C and +70°C with static load.

Even if only one of these requirements is not met, a claim under guarantee is excluded. Furthermore, a claim under guarantee is excluded in the event of the following types of use of the respective SIHGA® product:

- In chemically contaminated atmospheres (industry, ...) particularly with sulphur or chlorine compounds such as H2SO4, HCl, ...colour differences are not grounds for claim
- Use partly or fully in water
- If the stated temperature range is exceeded

#### Making claims

After discovering a product defect, a claim must be made immediately to SIHGA® in writing to the exclusion of other claims, providing the proof of purchase, in all cases within 14 days of discovery.

The claiming person must grant the expert from SIHGA® unrestricted access to the site, building or property where the fastening was installed in order to inspect the installation condition, photograph it and to examine the guaranteed fastening.

Third parties are not authorised to make statements or assurances on behalf of SIHGA® regarding the quality or usage properties of SIHGA® products, which go beyond the details provided in this guarantee. SIHGA® is not bound by such statements. Austrian law shall apply exclusively to this guarantee. Exclusive place of jurisdiction for any claims deriving herefrom is the materially competent court for A-4600 Wels. The General Terms and Conditions of SIHGA® GmbH shall apply.

### DUO Bit

SIHGA® - Feature	YOUR- Benefit	
lengths 150, 200, 350 mm	matching the requirements in wood construction	
double Torx drive	for double lifetime	
made in Europe european, tested workmanship for relia		
lour-coding system each bit size is clear at first glance		



DUO-Bit TX 30, 150 mm length



**DUO-Bit** TX 40, 150, 200 und 350 mm length



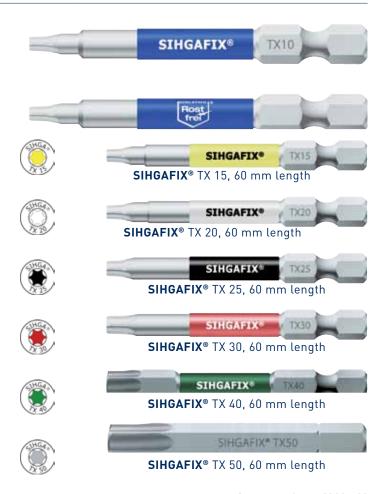
DUO-Bit TX 50, 150 mm length

### SIHGAFIX®

#### SIHGA® - Feature

#### **YOUR- Benefit**

the Original from SIHGA®	the first Quadro attachment for use in battery- powered screwdrivers, hammer screwdrivers, chucks and bit holders
length 60 mm	also screws easily in deep grooves
also made from hardened stainless steel	prevents rust from external sources occurring during screwing
vacuum ice-chill hardened	for extremely high strength and lifespan
precisely milled drive zone	resulting in a very accurate fit
made in Germany	german, tested workmanship for reliable quality
colour-coding system	each bit size is clear at first glance



### MAGBIT®

#### SIHGA® - Feature

#### **YOUR- Benefit**

magnetise and demagnetise SIHGAFIX® or other steel tools

with just a hand movement

even hardened stainless steel screws stick to the magnetised SIHGAFIX  $^{\! \otimes}$ 

easier installation and time savings especially with  $\mathsf{DielenFix}^{\circledcirc}$  installation





SIHGA® TIP:

Rub over the Plus to magnetise and over the Minus to demagnetise.

### SIHGA® System Packaging

#### SIHGA® - Feature

#### **YOUR- Benefit**

geight and width always the same	so the space needed is also always the same
specially developed for installation; patent- protected	the accessories required for installation and the installation instructions are always enclosed
always firmly closable	in combination with the large cap, particularly practical against unintended emptying
patented, externally visible holders for accessories	the accessories are always to hand and visible in the unopened pack
system dimension on the left-hand side of the underside	the practical scale always available
Systemstift® enclosed	the carpenter's pencil that can also measure
water-repellent surface	a great help in wet building weather
added-value pack comprises four installation packs	added-value, also from the additional accessories pack





SIHGA® montagepack



SIHGA® Systemstift®

### SIHGA® Systemverpackung

#### SIHGA® - Feature

#### **YOUR-Benefit**

package content for larger properties	very robust packaging without internal packaging
specially developed for installation; patent-protected	the accessories required for installation and the installation instructions are always enclosed
specially patented holders inside for accessories	so the accessories are always to hand
always firmly closable	in combination with the large cap, particularly practical



 $\textbf{SIHGA}^{\circledR} \textbf{ objektpack}$ 

### SIHGA® SystemFix®

#### SIHGA® - Feature

#### **YOUR- Benefit**

display aids for up to 160 installation packs	less than half a square-metre needed
clear storage for up to 160 installation packs	automatic moving-up of packages
expandable and changeable as desired	shelf heights can be changed at any time and several SystemFix® can be connected to each other in a row
content is checked automatically	your personal SIHGA® application specialist is happy to agree to do this
forward-sloping compartment floors	so that the packages slide forward automatically
over 800 companies confirm that SystemFix® brings profits	the fact that 80 % of the time is needed for 20 % of the purchasing volume is optimised by SystemFix®





### SIHGA® Polo

#### SIHGA® - Feature

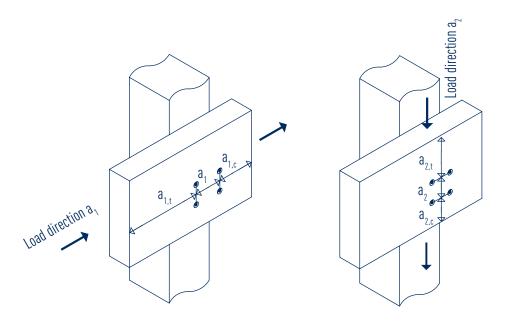
#### **YOUR- Benefit**

the original in a limited edition	active breathing and still pleasant on the skin
piqué quality, 200g, inner cotton, outer polyfibre	pollutant-free with Sanfor inlet protection
sizes XS - S - M - L - XL - XXL - XXXL - 4XL	tailored cut up to size M, straight cut from size L
SIHGA® laser buttons, dark-blue	extensive contrasts in silver for narrow silhouette



# Technical Informationen

### Edge and axis distances



Axis-edge distance		Axis-edge distance	not pre-arillea	pre-arillea / arill bit
		Distance a	[mm]	[mm]
	a <sub>1</sub>	parallel to the grain	12 d	5 d
	a <sub>1.t</sub>	Stressed end-cut timber	15 d	12 d
	a <sub>1.c</sub>	Unstressed end-cut timber	10 d	7 d
	a <sub>2</sub>	Perpendicular to the grain	5 d	4 d
	a <sub>2.t</sub>	Stressed edge	10 d	7 d
	a <sub>2.c</sub>	Unstressed edge	5 d	3 d

d... screw diameter

# Technical Informationen - Wood Construction

#### SIHGA® - Feature

#### **YOUR- Benefit**

bulk density with allocated designations	for a simple overview
eurocode 5 calculation	characteristic values in the SIHGA® tables have to be calculated further according to the following equation:

Raw density wood	Soft wood	Glue laminate timber
290	C14	
330	C20	
350	C 24	GL24c
370	C27	
380	C 30	GL24h BS11h
410		GL28h BS14h
450		GL36h BS18h

ρk = Weight (kg) : Volume m³

C = Coniferous tree

GL = Glue lam timber

BS = Glued laminated timber

The aim of the innovative SIHGA® developments is to increase the efficiency of building with wood through modern mechanical fastenings. The load-bearing capacity and deformation behaviour of the fastenings have a critical impact on building designs.

The unique quality of wood as a material requires the greatest attention to connections and fastenings. For an easy overview of the strength classes of the various woods, please see the above table of raw density  $\rho k$  with the assigned designations.

Class of exposure time	Size characteristic load effect		Usage class 1-2 k <sub>mod</sub>
Constant	Longer than 10 years	Surface loads	0,6
Long	6 months to 10 years	Factories	0,7
Medium	1 week to 6 months	Living rooms	0,8
Short	Shorter than 1 week	Stairs	0,9
Very short	Shorter than 1 minute	Impact loads	1,1

As a result of the new standard Eurocode 5 and the introduced evidence concept with help from partial safety factors, wood construction is confronted with various values and calculation formulas.

On one hand, the effects are increased with certain partial safety factors, and on the other hand the load-bearing capacity (or resistance) of the material and fastenings are reduced with other partial safety factors. For this, SIHGA® offers pre-calculation for the respective load in various raw densities and wood qualities.

The characteristic values shown in the SIHGA® tables have to be calculated using the following equation:

R<sub>d</sub> Calculation or design value

 $\mathbf{k}_{\text{mnd}}$  Modification factor, influence of the load exposure period and usage class

 $\gamma_{\mu}$  Partial safety factor for material property

$$R_{d} = \frac{k_{mod} \cdot R_{k}}{\gamma_{M}}$$

### Surfaces



Galvanic zinc-coating according to ISO 2081, chromium 6 free, good corrosion protection under "normal" environmental conditions without chemical exposure.



Similar to galvanic zinc-coating according to ISO 2081, chromium 6 free, but with special passivation and sealing! This gives increased corrosion protection, paintable surfaces and no contact-corrosion for metals with Al or Mg content. Current tests show the suitability for application in corrosive category C4-long or C5-medium according to EN ISO 12944-2:



High quality, cured dip-coating, which prevents the risk of hydrogen embrittlement, is paintable and offers improved slip properties.



High quality, cured dip-coating, which prevents the risk of hydrogen embrittlement, is paintable and offers improved slip properties.

Current tests show the suitability for applications in corrosive category C4-long or C5-medium according to EN ISO 12944-2:1988.



Similar to galvanic zinc-coating according to ISO 2081, chromium 6 free, but with special thick-film passivation and additional layer of silicon oxide! The surface is paintable and has a "self-healing effect" if damaged.



Similar to galvanic zinc-coating according to ISO 2081, but with zinc, nickel and passivated. This results in higher corrosion-resistance! Current tests show the suitability for applications in corrosive category C4-long or C5-medium according to EN ISO 12944-2:1988.



Similar to hot-dip galvanisation, the aluminium-zinc alloy is already applied in the manufacturing process.

(For punched parts may mean blank cut edges). Therefore only suitable for direct weather exposure without additional surface under certain conditions.



Organic coating on stainless steel or additionally on coating SC 8.



Colour coating made from stainless steel.

All information about corrosion protection refers to tested products directly after production!

### Material













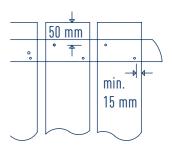


# Design Recommendations - for Terrace

Wood moisture-content must not be more than 16% + /- 2% when laying. Ideally, rift or half-rift goods (planks with standing annual rings) should be used.

The fastening distance to the end-grain must be at least 50 mm and not more than 100 mm!

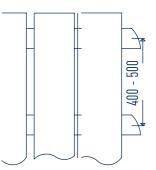
For woods high in tannin content, screws may become coated, because of chemical reactions this may lead to corrosion and dark discolouration. In principle, only stainless steel should be used for fastening terraces!



#### For the centre distance from the substructure, we recommend, for:

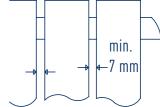
Thermo-wood and hard wood: 400 - 450 mm Larch: 400 - 500 mm

Short centre distances ensure that the swell and shrinkage-related warping or rejection of individual terrace planks hold and that the terrace remains even and obstacle-free. The substructure should be made from SymbioFix® or the same wood type as the planks.



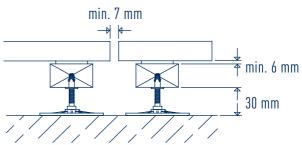
The joint distance for plank widths 90 - 120 mm should be at least 7 mm or 6% of the plank width!

The planks must not be blocked in the joint!



For countersunk terrace constructions with low heights, a distance from the ground to the upper edge of the plank of > 70 mm is required in order to facilitate the ventilation of the terrace construction.

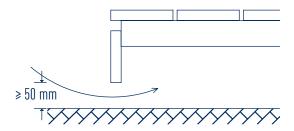
The distance between terrace planks and substructure should be at least 6 mm, in order to guarantee the ventilation of the terrace and to prevent a capillary effect, this is also the case for objects of the terrace.



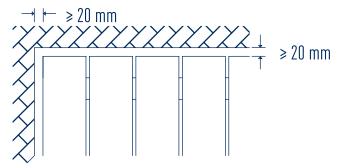
The butt joint should never be installed on the substructure and with a distance of at least 7 mm!

Plank joints on the substructure would lead to increased damp and subsequently to early damage.

There must be a distance of at least 30 mm between the substructure and ground in order to prevent damp! This distance should be bridged with adjustable feet or EPDM materials, but never with granulate material or wood.



If the side of the terrace is closed with a cover board, a ventilation opening of  $\geq$  50 mm (continuous) must be maintained for ventilation of the terrace construction. The cover board should not touch the ground.



When connecting the terrace to the adjacent building, a distance of  $\ge 20$  mm must be observed so that the joints cannot close either through dirt or changes to the planks. The unhindered drainage on and beneath the terrace must be permanently guaranteed.

The terrace should be cleaned regularly.

#### Recommendations predrilling diameter and kind of wood

Screw	Cover	Substructure	Cover pre-drilling required	Pre-drilling diameter cover [mm]	Substructure pre-drilling required	Substructure pre-drilling [mm]
L-GoFix® MS 5,0 mm	all kinds of wood	conifer and thermo wood	thermo and hard wood	5,0	No	-
L-BohrFix® MB A4 5,5 mm	all kinds of wood	conifer, thermo and hardwood	thermo and hard wood	6,0	hard wood	4,0
L-BohrFix® MB 5,0 mm	all kinds of wood	aluminium and hardwood	Yes	6,0	No	-
Alu-BohrFix® 5,5 mm	all kinds of wood	aluminium	Yes	6,0	No	-



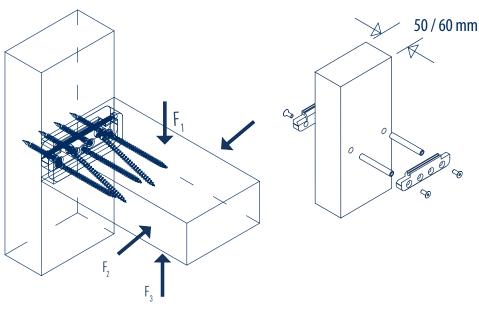




#### SIHGA® - Feature

#### YOUR - Benefit

connects transom-mullion constructions	absorbs very high wind suction forces
patented supporting device; made and developed in Austria	large advantage in installation, the beam is inserted from inside to outside for the mullion
invisible connection	is not visible from outside
statically high loadable, per connection up to 11 kN	high, tested static values
encluding fixing screw for securing	facilitates loads in multiple directions
made from aluminium monitored	permanent, stable and form-stable quality
encludes SIHGAFIX®, all fastening and fixing screws, installation instructions	time-saving, practical, precise, complete accessories enclosed
ETA European Technical Approval with external monitoring pending	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
calculation values	simply read the dimensions
bilateral installation on mullions that at 50 or 60 mm wide	all required screws are always enclosed



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SIHGA®		Dimensions	Secondary beam/girder Characteristic va		alues		
montag	epack	HobaFix® FA	Height	Width	Loa	ad direction	[kN]
Art. No.	PU	Туре	[mm]	[mm]	F <sub>1</sub>	F,	F <sub>3</sub>
30146	20*	95	100	50	11,09	10,89	2,40

Characteristic values for dimensioning according to EC 5 I Characteristic values for strength class C 24 [pk  $350 \text{ kg/m}^2$ ] \* equals 10 connections





SIHGA® TIP:

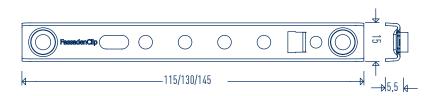
The milling jig FAF, includes all accessories, professionally simplifies installation.



#### SIHGA® - Feature

#### **YOUR- Benefit**

patented façade fastening, invisibly screwed; made and developed in Austria	the optically elegant surface is created simply, flexibly and without auxiliary tool
suitable for almost all wood types with profile height 57-95 mm	even less straight strips are fastened professionally
with SC 8® and SC 9® coating	fastens corrosion-protected and permanently, is heat, frost and UV resistant
automatic distance to the substructure is 5.5 mm	the façade remains ventilated, timber can dry well
freely selectable reveal width, we recommend 8 mm	the recommended joint width can be installed automatically without further aids
timber remains undamaged on all visible surfaces	timber is screwed from below, this prevents direct weathering and ensures a long-lived façade
includes SIHGAFIX®, all fastening screws, Systemstift® and installation instructions	time-saving, practical, precise, all accessories enclosed, SIHGAFIX® also screws in deep grooves
two screw points per FassadenClip® on the plank	creates the same stability as visibly screwed, prevents displacement of the timber
calculation values	calculations are per sq.m. 1 m² : Substructure distance in m : (high façade profile + joint) SIHGA® performs the calculation for you, just read the timber thickness and requirement per s.qm



SIHGA®		Dimensions Dimension of façade profile				
montag	epack	FassadenFix® FCS	Heigh	t [mm]	Thickness [mm]	BohrFix® FB
Art. No.	VE	Туре	min.	max.	min.	Ø 4,2 x 17 or
32355	300	115 x 17	57	68		Ø 4,2 x 22 or
32385	300	130 x 17	69	80	_ 19	Ø 4,2 x 28
32415	300	145 x 17	81	95	_	$\Box mmm \Rightarrow$
32365	300	115 x 22	57	68		
32395	300	130 x 22	69	80	24	
32425	300	145 x 22	81	95	_	L-BohrFix® F
32375	300	115 x 28	57	68		<b>Ø</b> 4,5 x 29
32405	300	130 x 28	69	80	30	
32435	300	145 x 28	81	95	_	_







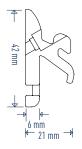
MAGBIT® simplifies the installation (page 10).

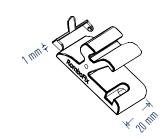


#### SIHGA® - Feature

#### YOUR - Benefit

Made, developed and patented in Austria	Local quality, experience from more than 150,000 m² invisibly screwed façades included
Façade fastening invisibly screwed	Without damaging the surface, the optically elegant façade is created extremely quickly
For all rhombus beams from wood, modified wood or WPC, which are approved by SIHGA®	Saves lots of time, even less straight strips are fastened professionally
Compensation clip integrated	Compensates irregularities in the profile width
made from SIHGAMID®, the reinforced plastic from space research	Fastens more permanently than stainless steel, also for acidic woods, is extremely break-proof, heat, frost and UV resistant
automatic distance to the substructure is 6 mm	The façade is well ventilated, timber can dry well
consistent reveal distance	Suitable for every building client, we recommend 8 mm joint widths.
integrated awning effect	Ensures a long-lived, functioning façade
includes SIHGAFIX® rust-free, all fastening and fixing screws and installation instructions	Time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevents rust from external sources and also screws into deep grooves
	Three illustrations above and stainless steel logo
with technical fire-protection assessment	Usable for building classes 1, 2, 3 ,4, 5
ETA European Technical Approval with external monitoring applied for	Trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
calculation values	Calculations are per sq.m. 1 m² : Substructure distance in m : (high rhombus beam + joint)





VIDEO

SIHGA®			Dimensions		System screw	
montag	nontagepack RomboFix® RF [mm]		L-GoFix® MS	F-BohrFix® FB		
Art. No.	PU	L	W	Н	d₁ x L	d <sub>1</sub> x L
40406	100	42	20	21	4,5 x 60	4,2 x 28





#### SIHGA® TIP:

 $RomboFix^{\$}\ RF\ also\ fastens\ privacy\ shields,\ fences,\ balconies,\ blinds,\ easily\ and\ precisely.$   $MAGBIT^{\$}\ simplifies\ the\ installation\ (page\ 10).$ 

### DielenFix® II DF





#### SIHGA® - Feature

#### **YOUR- Benefit**

fastens planks not visible screwed; made, developed and patented in Austria	gives the high end look and the security of screws
suitable for almost all wood types	reduces fault ratio when delivering the material to the construction site; this saves time and reduces storage costs
made from SIHGAMID®, the fibre-glass reinforced plastic from space research	fastens more permanently than stainless steel, also for acidic woods, is extremely break-proof, heat, frost and UV resistant; no material fatigue
planks remain undamaged on all visible surfaces	timber is screwed from below, this creates a longer lifespan and prevents rot, as well as direct weathering
compensates for the swelling and shrinkage of the wood	reduces the crack and break behaviour of the timber during these natural processes
selection of three screw lengths	possible use for all standard plank thicknesses more than 19 mm
variable reveal joint 0-15 mm	suitable for every construction client
construction height, material thickness 6 mm for optimal ventilation	ensures optimum constructive wood protection, the wood can swell and shrink, minimises the risk of cracks forming
A4 screws are enclosed with DielenFix® II DF CS	time-saving, practical, precise with appropriate SIHGAFIX® rust-free, which also prevents rust from external sources, and rust-free A4 stainless steel BohrFix® for salt water and chlorine environments
includes SIHGAFIX® rust-free, hardened rust-free stainless steel BohrFix® with drill bit and installation instructions	no rust from external sources, screws do not sheer or break; time-saving, practical, precise, all accessories are enclosed





SIHGA® TIP:

MAGBIT® simplifies the installation (page 10).

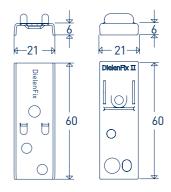


#### SIHGA® - Feature

#### **YOUR - Benefit**

two screw points per DielenFix® on the plank	two screw points per DielenFix on the plank
with joint space ≥ 8mm	with joint space > 8mm
SIHGA® Guarantee up to 23 years	product security, also in the future, no guarantee repairs
calculation values	SIHGA® performs the calculation for you, just read the plank thickness and requirement per s.qm.

SIHGA® objektpack		<b>Dimensions</b> DielenFix® DF	Plank thickness min.	Average quantity (m <sup>2*</sup> )
Art. No.	PU	Туре	[mm]	pcs.
34119	300	DF 17	19	33
34129	300	DF 22	24	33
34139	300	DF 28	30	33
34259	300	II DF 17	19	33
34269	300	II DF 22	24	33
34279	300	II DF 28	30	33
34309	300	II DF 17 CS	19	33
34319	300	II DF 22 CS	24	33
34329	300	II DF 28 CS	30	33



L-BohrFix® FB L-BohrFix® FB Ø 4,2 x 17 oder Ø 4,5 x 29

Ø 4,2 x 17 oder Ø 4,2 x 22 oder

Ø 4,2 × 28



#### SIHGA® TIP:

Note design recommendations on page 18-19, as substructure we recommend the SymbioFix $^{\circ}$  rails on page 68.

<sup>\*</sup>Assumption: axis distance subconstruction: 0,5 m and plank width: 12 cm Calculation of quantities =  $m^2$ : substructure distance: [floorboard width x gap] x 2



#### SIHGA® - Feature

#### **YOUR- Benefit**

made, developed and patented in Austria	local quality with local added-value, already 500,000 m² of terraces laid
screwed plank fastening without damaging the top and side surfaces of the planks	simple, precise and fast, the optically elegant surface is created, it is only screwed in the joint using SenoFix®
ONLY for profiled timber approved by SIHGA®	can be laid on any substructure, we recommend the SymbioFix® rails (page 68)
automatic distance to the substructure is 5 mm	the terrace is well ventilated, the timber can dry well, accumulations of water are prevented, without additional aids
reveal joint width 6 mm	the integrated elastic joint spacer simultaneously increases walking comfort
stabilises and compensates for the wood's swell and shrinkage processes	significantly increases the lifespan of the terrace
only 1 screw per fastening point	saves 50 % installation time
IMPORTANT	never lay the time without TerrassenFix® II Clamp TZF including FugiFix® FFZ (page 79)
made from thermoplastic elastomers	is UV, frost and heat resistant, gives product security also for the future
fastening screw made from hardened stainless steel	enclosed, fastens rust-free and extremely break- resistant
includes SIHGAFIX® rust-free, all fastening screws and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
calculation values	requirement calculated in items per m²: 1 m²: Substructure distance in m : (width of terrace planks + joint in m)









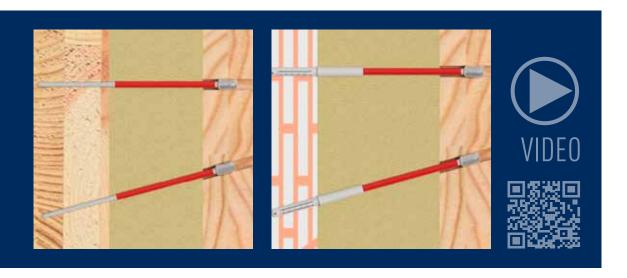
#### SIHGA® TIP:

Note design recommendations on page 18-19; the efficient tool for laying the wood is the Terrassen-Fix® II Clamp TZF including FugiFix® FFZ (page 79). MAGBIT® simplifies the installation (page 8).



# **YOUR- Benefit**

fastens the entire façade without additional battens	assumes the entire load through the façade covering
rastens on wood or brickwork with the anchor BeziFix®Therm TR	can be installed on any foundation, with the BeziFix® Anchor TR the Hozibo drill is always enclosed for precisely fitting drilling through all materials. Hozibo® even leaves hollow bricks undamaged
also protects the substructure of the façade	SC 3® corrosion protection and insulation protect against rust and corrosion
adjusts the façade	saves underlay work for levelling and counterbattens
also for full-surface heat insulation	the insulation remains dry
ETA European Technical Approval with external monitoring applied for	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
includes Systemstift® and installation instructions	enclosed accessories - practical and time-saving
easy installation for soft, hard, blown-in and full surface insulation up to 300 mm, can be used horizontally and vertically	fast, thereby saving time and wage costs
online calculation values	www.sihga.com



#### **YOUR - Benefit**

calculation values

SIHGA® performs the calculation for you
online calculation values

www.sihga.com

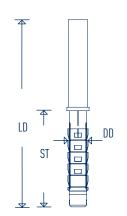
SIHGA®		Dimensions	Insulation	Calculati	Calculation example		
montagepack		BeziFix® Therm BT	I. max.	Total weight, façade	Fastening distance		
Art. No.	PU	d <sub>1</sub> x L	[mm]	[kg/m²]	E <sub>v</sub> [cm]		
29096	50	7,2 x 220	100	25	160		
29106	50	7,2 x 240	120	25	147		
29116	50	7,2 x 260	140	25	129		
29126	50	7,2 x 280	160	25	115		
29136	50	7,2 x 300	180	25	104		
29146	50	7,2 x 320	200	25	95		
29156	50	7,2 x 340	220	25	87		
29166	50	7,2 x 360	240	25	81		
29176	50	7,2 x 380	260	25	75		
29186	50	7,2 x 400	280	25	70		
29196	50	7,2 x 420	300	25	66		

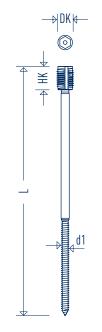
Calculation with wind pressure 0.8 kN / m² - counter battens 50 x 80 mm C 24 - horizontal distance 600 mm Quantitiy =  $m^2$ : distance subconstruction : distance  $E_{\rm V}$  x 2

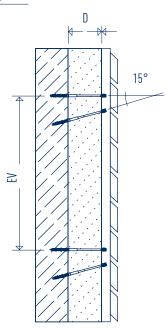
SIHGA®		<b>Dimensions</b>	Seat depth	<b>Drill length</b>	Screw length
montagepack		BeziFix® dowel TR	ST	Holzibo®	BeziFix® Therm BT
Art. No.	PU	DD x LD	[mm]	[mm]	[mm]
29216	50	10 x 100	60	450	220 - 360
29226	50	10 x 100	60	600	380 - 420

# Dimensions [mm] BeziFix® Therm BT d₁ DK HK BK 7,2 14 20 13

BK... drilling diameter for head DK







# BeziFix® Therm BT accessories



# SIHGA® - Feature BeziFix® fastening tool

two functions in one tool

for 13 mm drill chucks

YOUR - Benefit



one side is designed for mounting the BeziFix® Therm BT on timber or brickwork, the opposite side is used for the adjustment of the batterns fits all conventional chucks



# BeziFix® drilling guide

for accurate guiding of the hammer drill in brickwork, even angular

the fixed disks accurately indicate 90° or 15° and ensure easy handeling



#### BeziFix® Lewis drill

Ø 13 mm, length 200 mm

for drilling in battens



#### Hozibo® - drill

drill with exact hole for SDS-slot drills wood and bricks in one process

automatically impact stop Hozibo® even leaves hollow bricks undamaged



#### BeziFix® Therm dowels TR

works in vertical coring bricks, light, normal and cellular concrete, solid brick, and solid sand-lime bricks
integrated ant-rotation lock and plugs for an undisturbed assembly

ETA European Technical Approval trustworthy, externally monitored with external monitoring applied for values provide certainty regarding the processing and rule out quality fluctuations



#### **YOUR- Benefit**

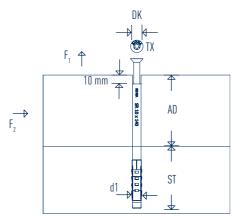
fastens in hollow bricks, lightweight and normal particularly good hold, even in hollow brick concrete, solid bricks, limestone blocks and porous concrete integrated anti-rotation lock for easy installation fastens 20 - 200 mm thick materials very universally usable with limited storage work no protruding wall at the end of the anchor can be screwed flush-mounted with SC 1® coating fastens corrosion-protected and permanently screw already inserted into anchor fast, saves installation work on-site includes SIHGAFIX®, Hozibo drill with SDS holder time-saving, practical, precise, all accessories are and installation instructions enclosed, Hozibo, the drill for wood and brick in one working process through automatic hammer stop ETA European Technical Approval with external trustworthy, externally monitored values provide monitoring applied for, fire-resistance class REI 90 certainty regarding the processing and rule out quality fluctuations calculation values SIHGA® performs the calculation for you, just read the attachment thickness and kN per fastening

point

SIHG	A®	<b>Dimensions</b>	Installation part	Recommended Values	
montagepack		BeziFix® SR	AD	Tension F <sub>1</sub> / Shear F <sub>2</sub>	Tension F <sub>1</sub> / Shear F <sub>2</sub>
Art. No.	PU	d <sub>1</sub> x L	[mm]	HLZ [kN]	concrete [kN]
33016	50	10 x 80	20	1,00	4,50
33026	50	10 x 100	40	1,00	4,50
33036	50	10 x 120	60	1,00	4,50
33046	50	10 x 140	80	1,00	4,50
33056	50	10 x 160	100	1,00	4,50
33066	50	10 x 180	120	1,00	4,50
33076	50	10 x 200	140	1,00	4,50
33086	50	10 x 230	170	1,00	4,50
33096	50	10 x 260	200	1,00	4,50

min. setting depth in load-bearing walls: 70 mm

HLZ = perforated bricks



#### Dimensions [mm]

BoziEiv® SD

TX	DK	ST
40	14	70
	1/	IA DR

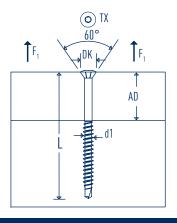






#### **YOUR- Benefit**

fastens wood to wood with small decorative head Ø 5.2 mm	façade formwork is fastened directly in the spring
fastens without drilling	fast, saves installation work
fastens without splitting the wood	also clean fastening close to the edge
made from hardened stainless steel	fastens without rusting, also in acidic woods and is extremely break-proof
includes SIHGAFIX® rust-free, Systemstift® and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevents rust from external sources and also screws into deep grooves
also with SC 9® coating with black surface	also fastens dark materials without visible screws
also with SC 1 <sup>®</sup> coating	the corrosion protection for normal environmental conditions without chemical exposure
calculation values	static values from practice for practice



SIHGA®		Dimensions	Installation part	Recommended Values		
montagepack		F-BohrFix® ZB	AD	Tension lo	oad F <sub>1</sub> [kN]	
Art. No.	PU	d <sub>1</sub> x L	[mm]	Head	Thread	
27956	500	3,2 x 35	14	0,12	0,30	
27966	500	3,2 x 40	16	0,12	0,34	
27976	500	3,2 x 50	20	0,12	0,42	
27986	500	3,2 x 60	24	0,12	0,51	

#### Dimensions [mm]

F - BohrFix® ZB

		Domi	IX ZD
$d_1$	TX	DK	Decorative head
3,2	10	5,2	60°









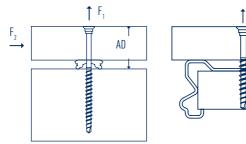
# SIHGA® TIP:

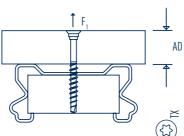
 $\mathsf{MAGBIT}^{\otimes}$  simplifies installation (page 10); timber outdoors should only be fastened with stainless steel products.

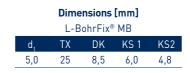


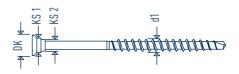
#### **YOUR- Benefit**

fastens on aluminium up to 2.5 mm thick, wood and SymbioFix rails	fastens all woods without pre-drilling, also hard woods or thermo-woods
drill point with special shape	prevents cracks in the wood, even close to the edge
made from hardened stainless steel	fastens without rusting, also in acidic woods and is extremely break-proof
multistage head with small head diameter 8.5 mm	Elegant look, non-cutting screwing
includes SIHGAFIX® rust-free, Systemstift® and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
SIHGA® Guarantee 23 years	product security, also in the future
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness
also suitable for invisible fastening	no splitting effect on the surface









SIHGA®		Dimensions	part	SymbioFix®	Characteri	stic values
montag	epack	L-BohrFix® MB	AD	AD	Tension load F <sub>1</sub> [kN]	Tension load F <sub>2</sub> [kN]
Art. No.	PU	d₁ x L	[mm]	[mm]	Head	Wood-Wood
25896	200	5,0 x 35	14	5	1,10	1,45
25906	200	5,0 x 40	16	10	1,10	1,45
25916	200	5,0 x 45	18	15	1,10	1,45
25926	200	5,0 x 50	20	20	1,10	1,45
25936	200	5,0 x 55	22	25	1,10	1,45
25946	200	5,0 x 60	24	30	1,10	1,45
25956	200	5,0 x 65	26	35	1,10	1,45
25966	200	5,0 x 70	28	40	1,10	1,45
25976	200	5,0 x 80	32	50	1,10	1,45

Installation Installation part







# $\bigcirc$

#### SIHGA® TIP:

When installing on aluminium, always drill surface cover with  $\emptyset$  6 mm, note design recommendations on page 18-19.



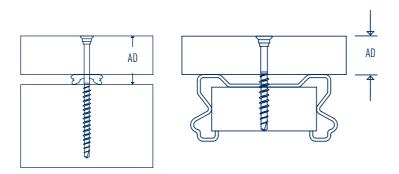
46 Systemcatalogue 2016

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#### **YOUR- Benefit**

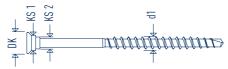
fastens all types of wood, even when exposed to salt and chlorine	fastens timber without pre-drilling and without splitting
drill point with special shape	prevents cracks forming in the wood
made from rust-free stainless steel A4	fastens without rusting, also in acidic woods and when exposed to salt and chlorine
small head diameter with 8.5 mm multi-stage head	elegant look, non-cutting screwing
ETA European Technical Approval with external monitoring applied for	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
SIHGA® Guarantee up to 23 years	product security, also in the future
includes SIHGAFIX® rust-free, Systemstift® and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness

SIHGA®		SIHGA® Dimensions		Installation part for SymbioFix®	
montag	epack	L-BohrFix® MB A4	AD	AD	Seat Depth
Art. No.	PU	d <sub>1</sub> x L	[mm]	[mm]	[mm]
37766	200	5,5 x 60	24	30	30
37776	200	5,5 x 70	28	40	30
37786	200	5,5 x 80	32	50	30









	Dimensions [mm]				
	L-BohrFix® MB A4				
d <sub>1</sub>	TX	DK	KS 1	KS2	
5,5	25	8,5	5,8	4,7	



# Q

# SIHGA® TIP:

To extend the life of timber constructions, we recommend using KompeFix® (page 70) and noting the design recommendations (page 18-19).

# Alu-BohrFix®





#### **YOUR - Benefit**

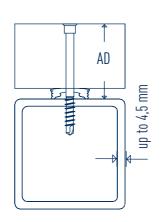
fastens all types of wood to aluminium	for fastening to aluminium profiles with wall thickness up to 5 mm
extra-long drill bit	even 5 mm-thick aluminium without pre-drilling
made from hardened stainless steel	fastens without rusting, also in acidic woods and is extremely break-proof
small head diameter with 8.5 mm	elegant look, non-cutting screwing
includes SIHGAFIX® rust-free, Systemstift® and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
SIHGA® Guarantee up to 23 years	product security, also in the future
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness

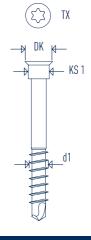
SIHGA®		Dimensions	max. Installation part
montag	epack	Alu-BohrFix®	AD
Art. No.	PU	d <sub>1</sub> x L	[mm]
33976	200	5,5 x 46	25
33986	200	5,5 x 51	30
33996	200	5,5 x 61	40

#### **Dimensions**

Alu-RohrFix®

Alu-BonrFix®				
d <sub>1</sub>	TX	DK	KS 1	
5,5	25	8	6	











# SIHGA® TIP:

To extend the life of timber constructions, we recommend using KompeFix® (page 70) and noting the design recommendations (page 18-19).

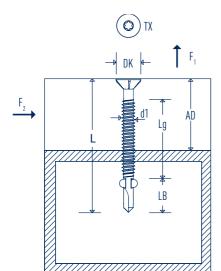


#### **YOUR- Benefit**

fastens wood to steel without pre-drilling	simply screw through up to 5 mm thick steel, up to quality S355, in one working step
drill bit with special shape and thread lock flanks	fastens woods up to 90 mm to steel in one step.
made from hardened stainless steel	fastens rust-free, also for acidic wood and is extremely break-proof; prevents black discolouration on the façade
includes SIHGAFIX® rust-free, Systemstift® and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness

SIH	GA®	Dimensions	Installation part	Thread	Drilling capacity	Recommen	ded Values
montag	gepack	S-BohrFix® SBF	AD	Lg	Steel	Tension load F <sub>1</sub>	Shear load F <sub>2</sub>
Art. No.	PU	d <sub>1</sub> x L	[mm]	[mm]	[mm]	[kN]	[kN]
31236	100	4,8 x 38	20	22	2,2	0,45	0,64
31246	100	5,5 x 45	25	26	4,0	0,61	0,64
31256	100	5,5 x 50	30	32	4,0	0,61	0,84
31266	100	6,3 x 60	40	31	5,0	0,72	0,84
31276	100	6,3 x 70	50	41	5,0	0,72	0,84
31286	100	6,3 x 85	60	46	5,0	0,72	0,84
31296	100	6,3 x 110	90	46	5,0	0,72	0,84

Due to different metal qualities, the drilling capacity has to be determined on site by trial screwing.



#### Dimensions [mm]

S-BohrFix® SBF

		_	
d <sub>1</sub>	TX	DK	LB
4,8	25	9,5	10,0
5,5	30	11,0	15,0
6,3	30	12,0	15,0





# SIHGA® TIP:

Because of the swell and shrinkage behaviour of wood, substructure timber only should be fastened to steel, and them the surface timber.



# SIHGA® - Feature YOUR- Benefit

fastens wood to wood without pre-drilling and without countersinking	prevents cracks and splits in the timber, even for OSB panels or timber with high tannin content; saves time
also fastens tropical woods and thermo-woods	creates a perfect look, with these woods pre- drilling is recommended
multistage head with small head diameter	high constructive wood protection and polished surface as a result of the plane head
special thread angle with sharp thread edges	high extraction value
SIHGA® point with special shape	guarantees fast setting of screws without splitting
SIHGA® ribs on shaft and slip coating	light, fast rotation and optimum fit in the wood are guaranteed
made from hardened stainless steel	fastens without rusting, also in acidic woods and is extremely break-proof
also available with SC 9® coating (in black)	optimal on dark materials
also available with SC 11® coating (antique look)	can be used for larch, Douglas fur and Bangkirai
includes SIHGAFIX® rust-free, Systemstift® and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
SIHGA® Guarantee 23 years	product security, also in the future





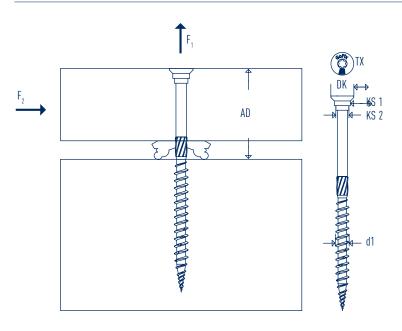
#### **YOUR-Benefit**

#### calculation values

 $\mathsf{SIHGA}^{\texttt{0}}$  performs the calculation for you, just read the attachment thickness

includes SIHGAFIX® rust-free, Systemstift® and installation instructions

time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves



# Dimensions [mm] L-GoFix® MS

d<sub>1</sub> TX DK KS 1 KS 2 4,0 15 5,5 4,0 3,7

6,9

5,2 4,2

4,5 20

SIHGA®		Dimensions	Installation part	Characteristic values			
montag	epack	L-GoFix® MS	AD	Tension lo	oad F <sub>1</sub> [kN]	Shear loa	nd F <sub>2</sub> [kN]
Art. No.	PU	d₁ x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood
24106	500	4,0 x 30	12	0,46	1,05	0,97	1,23
24116	500	4,0 x 35	14	0,46	1,23	0,97	1,23
24126	500	4,0 x 40*	16	0,46	1,41	0,97	1,23
24136	500	4,0 x 45	18	0,46	1,58	0,97	1,23
24146	500	4,0 x 50*	20	0,46	1,76	0,97	1,23
24156	500	4,0 x 60*	24	0,46	2,05	0,97	1,23
24226	400	4,5 x 40*	16	0,77	1,30	1,30	1,51
24236	400	4,5 x 45*	18	0,77	1,48	1,30	1,51
24246	400	4,5 x 50*	20	0,77	1,67	1,30	1,51
24266	400	4,5 x 60*	24	0,77	1,85	1,30	1,51
24276	300	4,5 x 70*	28	0,77	2,16	1,30	1,51

<sup>\*</sup> with SC 9 coating available

Characteristic values for dimensioning according to EC 5 | Characteristic values for strength class pk 410 kg/m³



# SIHGA® TIP:

Always screw in flush, this prevents accumulations in the wood above the screw head, risk of tripping from protruding heads or burning for small children in high summer.

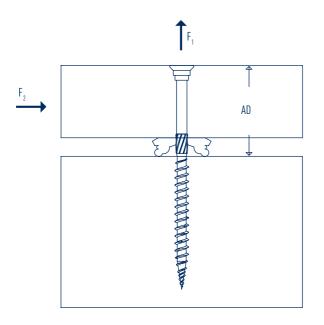
#### **YOUR- Benefit**

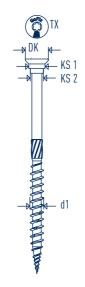
#### calculation values

 $\mathsf{SIHGA}^{\circledcirc}$  performs the calculation for you, just read the attachment thickness

includes SIHGAFIX  $^{\circ}$  rust-free, Systemstift  $^{\circ}$  and installation instructions

time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves





#### Dimensions [mm]

L-GoFix® MS

$d_1$	TX	DK	KS 1	KS 2
5,0	25	8,5	6,0	4,8
6,0	30	11,5	7,2	5,8

SIHGA®		Dimensions	Installation part	Characteristic values			
montag	epack	L-GoFix® MS	AD	Tension lo	oad F <sub>1</sub> [kN]	Shear loa	ad F <sub>2</sub> [kN]
Art. No.	PU	d <sub>1</sub> x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood
24316	200	5,0 x 45*	18	1,10	1,79	1,45	1,71
24326	200	5,0 x 50*°	20	1,10	2,06	1,45	1,71
24336	200	5,0 x 60*°	24	1,10	2,40	1,45	1,71
24346	200	5,0 x 70*	28	1,10	2,75	1,45	1,71
24356	200	5,0 x 80*	32	1,10	3,43	1,45	1,71
24366	200	5,0 x 90*	36	1,10	3,78	1,45	1,71
24376	200	5,0 x 100*	40	1,10	4,12	1,45	1,71
24406	100	6,0 x 70	28	1,96	3,11	2,07	2,61
24416	100	6,0 x 80	32	1,96	3,88	2,07	2,61
24426	100	6,0 x 90	36	1,96	4,27	2,07	2,61
24436	100	6,0 x 100	40	1,96	4,66	2,07	2,61
24446	100	6,0 x 120	50	1,96	5,43	2,07	2,61
24456	100	6,0 x 140	70	1,96	5,43	2,07	2,61
24466	100	6,0 x 160	90	1,96	5,43	2,07	2,61

<sup>\*</sup> with SC 9 coating available

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class pk 410 kg/m³



### SIHGA® TIP:

Requirement calculated in items per m<sup>2</sup>:

1 m<sup>2</sup>: Substructure distance in m: (width of wood profile + joint in m) x 2

<sup>\*</sup> with SC 11 coating available



# **YOUR- Benefit**

universal joint spacer for façades	joint widths of 8 mm can be set quickly
universal joint spacer for terraces	joint widths of either 5, 6, 7 or 8 mm can be set quickly
made from SIHGAMID®, the fibre-glass reinforced plastic from space research, made in Austria	because of the geometry, the FugiFix® cannot fall into the joint and can easily be removed again

SIHGA®		Dimensions	Joint width
montagepack		FugiFix®	
Art. No.	PU	Туре	[mm]
34966	5	FF	5, 6, 7, 8





SIHGA® TIP:

Note design recommendations on page 18-19.

# JustiFix® JV

# SIHGA® - Feature

### **YOUR- Benefit**

the fleece under the terrace	hinders plant growth and is water-permeable
1.6 x 10 metres surface area	16 square metres easy to lay
made from polypropylene, monitored in a special recipe	remains permanently shape-stable, heat, frost and UV resistant
SIHGA® Guarantee up to 23 years	product security, also in the future, no guarantee repairs

SIHG	A®	Dimensions	Grammage	Measuren	nent
montag	epack	JustiFix® JV		Diameter x Length	Area
Art. No.	PU	Туре	[g/m²]	[m]	[m²]
34956	1	JV 16	50	1,6 x10	16







# JustiFix® J

# SIHGA® - Feature

### **YOUR- Benefit**

waterproof space between substructure and foundation	as a result of this adjustable foot, the substructure remains dry and the terrace is ventilated
made from high-quality, black EPDM special rubber	remains permanently shape-stable, heat, frost and UV resistant
made in Austria	local quality and added-value
minimises vibrations	increases walking comfort on the terrace
is just placed down, three material thicknesses to choose from	time-saving, no installation work, can be stacked as desired
includes Systemstift® and installation instructions	is time-saving and practically enclosed
calculation values	simply select material thickness
SIHGA® Guarantee up to 23 years	product security, also in the future, no guarantee repairs

SIHG	A®	Dimensions	Measurement
montag	epack	JustiFix® J	LxBxH
Art. No.	PU	Туре	[mm]
41206	90	J3H	80 x 40 x 3
41216	60	J5H	80 x 40 x 5
41226	30	J 10 H	80 x 40 x 10









# **YOUR - Benefit**

height-adjustable distance from 25 to 80 mm between substructure and foundation	this adjustable foot saves up to 50 % working time compared to individual solutions, the substructure remains dry and the terrace breathes
made, developed and patented in Austria	local quality, experience from more than 13 years of building terraces included
for solid foundations or on insulation, from a pressure strength of 0.05 N/mm² (50 kPa)	varied uses, only three models for the entire range
SC 1® coated with polyethylene base plate	corrosion-protected, remains permanently shape- stable, heat, frost and UV resistant
articulated mounting of the base plate	compensates for floor unevenness
minimises vibrations	increases walking comfort on the terrace
SIHGA® Guarantee up to 23 years	product security, also in the future, no guarantee repairs
includes Systemstift® and installation instructions	Is time-saving and practically enclosed
load capacity per piece 1.20 kN	4 per m², for example with 600 mm distance from the terrace footing are sufficient
upper nut of the JustiFix® JM merely has to be hammered into the substructure	easy and cost-saving
slotted platform in the header and nuts in the footer	easy height adjustment from above with screwdriver or with open-end spanner SW 10 from below

SIHG	6A®	Dimensions	Plank th	ickness	Dimens	ions/Base plate
montag	epack	JustiFix® JM	[mi	m]		[mm]
Art. No.	PU	Туре	from	to	L	W
40846	40	JM 40	25	40	100	74
40866	40	JM 60	25	60	100	74
40886	40	JM 80	25	80	100	74









#### **YOUR- Benefit**

height-adjustable distance between substructure made from wood and any foundation	this adjustable foot saves up to 50 % working time compared to individual solutions, the substructure remains dry and the terrace breathes
made in Austria	local quality and added-value
upper for wood substructure	varied uses, the wood substructure is simply fastened to the side of the upper
30 to 50 mm height adjustment	only ONE model for the entire range
integrated level equaliser	evens out slopes of up to 3 %
made from polypropylene, monitored in a special recipe	remains permanently shape-stable, heat, frost and UV resistant
base plate with diameter 210 mm and rounded edge	large supporting surface, also for soft subsoil, rounded standing areas to protect the underlying films
load capacity per piece 6.0 kN	3 per sq.m., for example with 700 mm distance from the terrace footing are sufficient
Including installation instructions	is time-saving and practically enclosed
SIHGA® Guarantee up to 23 years	product security, also in the future, no guarantee repairs

SIHG	A®	Dimensions	Adjustme	nt range	Diameter
montag	epack	JustiFix® JK	[mr	m]	[mm]
Art. No.	PU	Туре	from	to	Ø
33326	5	JK 50 H	30	50	210







# SIHGA® TIP:

Note design recommendations on page 18-19.

# JustiFix® II JK 50 S

#### SIHGA® - Feature

#### **YOUR- Benefit**

special upper section for stone bases with joint distance 4 mm	this adjustable foot is the height-adjustable spacer between terrace stone bases with joint distance on any foundation up to 50 mm
made in Austria	local quality and added-value
integrated level equaliser	evens out slopes of up to 3 %
spacer ribs with integrated predetermined breaking point	for all panel formats, evencornering profiles and edge connectors are solved easily and time-saving
SIHGA® Guarantee up to 23 years	Product security, also in the future, no guarantee repairs

# JustiFix® II JK 50 SF

#### SIHGA® - Feature

#### **YOUR- Benefit**

specific upper section for fastening the SymbioFix® substructure rails	SymbioFix® simply snaps on to this height- adjustable foot and is therefore absolutely installation-stable
made in Austria	local quality and added-value
integrated level equaliser	evens out slopes of up to 3 %
SIHGA® Guarantee up to 23 years	Product security, also in the future, no guarantee repairs











#### **YOUR- Benefit**

height-adjustable distance between substructure and any foundation	this adjustable foot saves up to 70 % working time compared to individual solutions, the substructure remains dry and the terrace breathes
made in Austria	local quality and added-value
one model for three applications	see also catalogue page 63, 66, 67
upper for wood substructure	varied uses, the wood substructure is simply fastened to the side of the upper
50 to 510 mm height adjustment	only ONE model for entire range, variable with adapter JA 35
integrated level equaliser	evens out slopes of up to 3 %
made from polypropylene, monitored in a special recipe	remains permanently shape-stable, heat, frost and UV resistant
base plate with diameter 210 mm and rounded edge	large supporting surface, also for soft subsoil, rounded standing areas to protect the underlying films
load capacity per piece 6.0 kN	on solid and non-solid subsoil; 3 per sq.m., for example with 700 mm distance from the terrace footing are sufficient
calculation values	simply select model
including installation instructions	is time-saving and practically enclosed
SIHGA® Guarantee up to 23 years	product security, also in the future, no guarantee repairs

SIHGA®		Dimensions	ensions Adjustment range		Diameter
montag	epack	JustiFix® JK	[mi	m]	[mm]
Art. No.	PU	Туре	from	to	Ø
33326	5	JK 90 H	50	90	210



SIHGA® TIP:

Note design recommendations on page 18-19.

# JustiFix® JA

#### SIHGA® - Feature

#### **YOUR- Benefit**

height expansion for JustiFix $^{\! @}$  II JK by 35 mm

the optimal addition to the adjustable foot JustiFix  $^{\otimes}$  JA is simply inserted; this increases the height adjustment between substructure and foundation by up to 510 mm

	by up to 510 mm
made in Austria	local quality and added-value
one model, stackable as desired	can be used for all JustiFix® II JK
made from polypropylene, monitored in a special recipe	remains permanently shape-stable, heat, frost and UV resistant

JustiFix® II JK 90 H/S/SF	Adapter JA 35 Quantity			ent range ım]
			from	to
JK 90 H/S/SF	+	1 x JA 35	85	125
JK 90 H/S/SF	+	2 x JA 35	120	160
JK 90 H/S/SF	+	3 x JA 35	155	195
JK 90 H/S/SF	+	4 x JA 35	190	230
JK 90 H/S/SF	+	5 x JA 35	225	265
JK 90 H/S/SF	+	6 x JA 35	260	300
JK 90 H/S/SF	+	7 x JA 35	295	335
JK 90 H/S/SF	+	8 x JA 35	330	370
JK 90 H/S/SF	+	9 x JA 35	365	405
JK 90 H/S/SF	+	10 x JA 35	400	440
JK 90 H/S/SF	+	11 x JA 35	435	475
JK 90 H/S/SF	+	12 x JA 35	470	510

SIHGA®		Dimensions	Adjustment range	
montag	epack	JustiFix® JA	[mr	n]
Art. No.	PU	Туре	from	to
33386	5	JA 35	35	)





# JustiFix® II JK 90 S

### SIHGA® - Feature

#### **YOUR- Benefit**

special upper section for stone bases with joint distance 4 mm	this adjustable foot is the height-adjustable spacer between terrace stone bases with joint distance on any foundation up to 510 mm.		
made in Austria	local quality and added-value		
one model for three applications	see also catalogue page 63, 67		
integrated level equaliser	evens out slopes of up to 3 %		
spacer ribs with integrated predetermined breaking point	for all panel formats, even cornering profiles and edge connectors are solved easily and time-saving		
including installation instructions	is time-saving and practically enclosed		
SIHGA® Guarantee up to 23 years	product security, also in the future, no guarantee repairs		

SIHGA®		Dimensions	Adjustme	ent range	Diameter
montag	epack	JustiFix® JK	[m	m]	[mm]
Art. No.	PU	Туре	from	to	Ø
33426	5	II JK 90 S	50	90	210







# JustiFix® II JK 90 SF

**SIHGA - Feature** 

SIHGA® Guarantee up to 23 years

specific upper section for fastening the SymbioFix® SymbioFix® simply snaps on to this heightsubstructure rails adjustable foot and is therefore absolutely installation-stable

made in Austria local quality and added-value

one model for three applications see also catalogue page 63, 66
integrated level equaliser evens out slopes of up to 3 %
including installation instructions is time-saving and practically enclosed

repairs

**YOUR- Benefit** 

product security, also in the future, no guarantee

SIHG	iA®	Dimensions	Adjustme	nt range	Diameter
montag	epack	JustiFix® JK	[mi	m]	[mm]
Art. No.	PU	Туре	from	to	Ø
33426	5	II JK 90 S	50	90	210



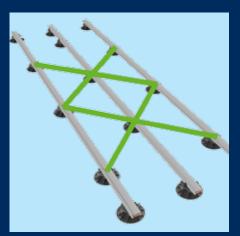


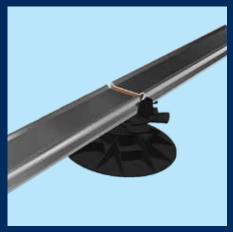




### **YOUR- Benefit**

saves 50 % of the time and the counter-batten construction, the thermo-wood core holds the fastening screws permanently, which is not available in aluminium
local quality, experience from more than 13 years of building terraces included
limited storage work as universally usable
time-saving, low construction height, endlessly connectible without adapters, increases the lifespan of the terrace
high load-bearing capacity and no substructure warping, support is required in the outed-edge area.
the ideal combination, the transversal joint is also placed on it, adjustable foot, see page 62, 67; this saves adjustable feet and gives a costs-benefit
SymbioFix® profile has a 5 mm distance from the top to the plank, this results in good ventilation and longevity for the terrace
universally usable, large time-saving, visible plank screw connections with L-BohrFix® MB (page 42) and invisible screw connections with DielenFix® (page 28)
ensure optimal moisture removal
is time-saving and practically enclosed
for optimal load distribution







# SIHGA® TIP:

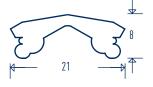
If visible system screws are used, the planks should be predrilled with SymbioFix $^{\circ}$  Bohrer SFB  $\emptyset$  6 mm.



#### **YOUR- Benefit**

creates distance between the woods, thereby allowing them to breath and increasing the lifespan
local quality, experience from more than 13 years of building terraces included
fast and easy, can be fixed as desired (screwable) and cut to length
increases the life of the construction
enhances the walking comfort on the terrace and the look of the façade
remains permanently shape-stable, heat, frost and UV resistant
calculated per sq.m. 1 : Substructure distance in m : 4.5 m
is time-saving and practically enclosed
product security, also in the future, no guarantee repairs

SIHGA®		IGA®	Dimensions Measurement		ent	
	montagepack		KompeFix®		[mm]	
	Art. No.	PU	Туре	Width	Height	Length
	41006	8 x 4,5 m	KF	21	8	4500







#### **YOUR- Benefit**

local quality, experience from more than 13 years of
building terraces included
saves time, no installation work
joint widths can be adjusted quickly as a result; time-saving, practical, precise, all accessories enclosed
TerrassenFixstifte cannot fall into the joints
nothing blocks the planks during their swell and shrinkage behaviour
remains permanently shape-stable, heat, frost and UV resistant
product security, also in the future
requirement calculated in items per m²: 1 m² : Substructure distance in m : (width of terrace planks + joint in m)

SIHGA®		6A®	Dimensions	Average Quantity*
	montagepack		TerrassenFix® II	m²
	Art. No. PU		Туре	pcs.
	40506	100	TF	14

<sup>\*</sup>Assumption: plank width equals 140 mm.







SIHGA® TIP:

The joint space should not be less than 7 mm or 6 % of the plank width.

### TerrassenFix® II Set TFL

#### SIHGA® - Feature

#### **YOUR-Benefit**

patented constructive wood protection as a SET with L-GoFix® screws for terraces	the practical set for visible terrace plank fastening with very long lifespan
L-GoFix® made from hardened rust-free stainless steel	fastens without rusting, also in acidic woods and is extremely break-proof
includes SIHGAFIX® rust-free, TerrassenFix® rods, Systemstift® and installation instructions	Time-saving, practical, precise, all accessories enclosed, SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
SIHGA® Guarantee up to 23 years	product security, also in the future
calculation values	SIHGA® performs the calculation for you, just read the plank thicknesses

<b>SIHGA</b> ® montagepack		Dimensions	Plank	Set screw	Sufficient
		TerrassenFix® II	Thickness	L-GoFix® MS	for approx.
Art. No.	PU	Туре	[mm]	d₁ x L	[m²]
40526	100	TFL 60	20	5,0 x 60	7,5
40546	100	TFL 70	24	5,0 x 70	7,5
40566	100	TFL 80	28	5,0 x 80	7,5
40576	100	TFL 90	32	5,0 x 90	7,5







#### SIHGA® TIP.

The joint distance should not be less than 6 % of the plank width, note design recommendations on page 18-19.

## TerrassenFix® Depth Limiter TTB

#### SIHGA® - Feature

#### **YOUR- Benefit**

specific slip-coupling	prevents screws penetrating too deeply into the terrace planks, they are all automatically screwed flush, saves lots of working time and results in beautiful, consistent surfaces
rotatable contact slide ring on the end	prevents ugly contact traces on the terrace surface
extends the life of the terrace	here are holes above the screw heads in the terrace planks, in which water and dirt accumulate
suitable for all SIHGAFIX® sizes	can be used with every SIHGAFIX®

SIHG	<b>A</b> ®	Type
montagepack Art. No. PU		Depth Limiter
		Туре
34992	1	TTB







Note design recommendations on page 18-19.

# TerrassenFix® Template TFS

#### SIHGA® - Feature

#### **YOUR-Benefit**

predrilling and counter sinking of the terrace planks without measuring and marking	saves 50 % of working time and creates a beautiful, consistently screwed surface
made, developed and patented in Austria	local quality, experience from more than 13 years of building terraces included
for terrace planks from 70 - 205 mm wide	universally usable in terrace construction
made entirely of anodised aluminium	for a long life of the template in construction use
automatically suitable guide for TerrassenFix® counter sinker	each drilling is performed in a he precise and consistent position
side wood distance adjustable via stops	15, 20, 25 mm side wood distances can be easily selected
constructive wood protection is considered	a distance of 50 mm is automatically added to the end-grain
inspection opening for advance screw connections	for rational, fast working
including installation instructions	is time-saving and practically enclosed

SIHGA®		Dimensions	Plank width
montagepack Art. No. PU		TerassenFix®	min-max
		Туре	[mm]
34946	1	TFS	70-205









Note design recommendations on page 18-19 and use TerrassenFix® Countersinks.

### TerrassenFix® Countersinks TFB/ES II

#### SIHGA® - Feature

#### **YOUR- Benefit**

saves at least 50 % working time
local quality, experience from more than 13 years of building terraces included
prevents corrosion/rust from external sources on the terrace, also in the case of any abrasion of the drill
gives a consistent finish to the sinking, prevents sink holes and thus damp patches
the precise match for these screws creates a consistent surface
prevent ugly contact traces on the terrace surface
extends the life of the counter sinker, protects against damage
the geometry optimally transports the drill dust out, Ø 5 mm

SIHGA®		TerrassenFix®	Drill hole	Drill hole depth
minimontagepack		Countersinks	Diameter	Incl. sink
Art. No.	PU	Туре	[r	nm]
34982	1	TFB/ ES II	5,0	25







## TerrassenFix® Clamp II TFZ

#### SIHGA® - Feature

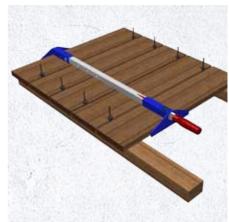
#### **YOUR- Benefit**

range 260 - 780 mm	time-saving, practical, precise for terrace construction, for plank widths 90 mm or also can be used universally; is required for installation of SenoFix®
material thickness of the front section only 4 mm	easy to use for all terrace joints and when working close to walls
wide clamp jaws	no pressure points on the plank edge
close and open the clamp with one handle	the clamping together of the planks and the opening of the clamps are performed by turning the handle
easy, quick adjustment and fine adjustment of the clamping width	quick adjustment from the front with a magnetic rod, fine adjustment using a rotating handle, for rational application
including installation instructions	is time-saving and practically enclosed

SIHGA®		Dimensions	Clamp	distance
montagepack		TerrassenFix®	[mm]	
Art. No.	PU	Туре	from	to
34976	1	Clamp II TFZ	260	780









Note design recommendations on page 18-19.

# FugiFix® FFZ

#### SIHGA® - Feature

#### **YOUR- Benefit**

accessories for TerassenFix® clamp II TFZ	saves lots of time and ensures a consistent joint appearance
joint distance either 6, 8, 10 mm	just place desired width on the TerrassenFix® clamp, the conical form ensures easy removal after use
wide supporting surface	prevents pressing into the timber.
is placed directly on TerrassenFix® clamp II TFZ	cannot fall into the joint

SIHGA®		FugiFix®	Joint width
montag	epack	FFZ	FB
Art. No.	PU	Туре	[mm]
40646	5	6	6
40666	5	8	8
40686	5	10	10



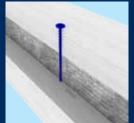


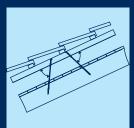
### SIHGA® TIP:

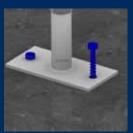
The joint space should not be less than 7 mm or 6 % of the plank width.

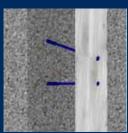












### Insulation

### Wood to concrete/metal/brick

GoFix® TS	94	Hobet®	86
GoFix® MS II	88	IdeFix® STF	118
GoFix® XB	96	ZaFix® STZ	123
GoFix® SB	103	Edstahl®	128
		BeziFix® Anchor BF/BS/BSS	114

### Load handling device

Pick 82



#### **YOUR - Benefit**

capacity up to 1250 kg per fastening point
local quality and reliability; robust Q&T steel for permanence
visible quality of the surfaces is not damaged, no fastening screws needed
easy, safe adherence to the drilling depth
attached with a few actions, the attachment does not have to be aligned
on the back (for panel thickness above 90 mm), side and transom-side for supports of all kinds
annual test together with personal safety equipment according to Occupational Health and Safety Directive possible
Q&T steel for permanent, robust
20 000 load cycles
prevention of safety risks, varied areas of use and ambient conditions tested

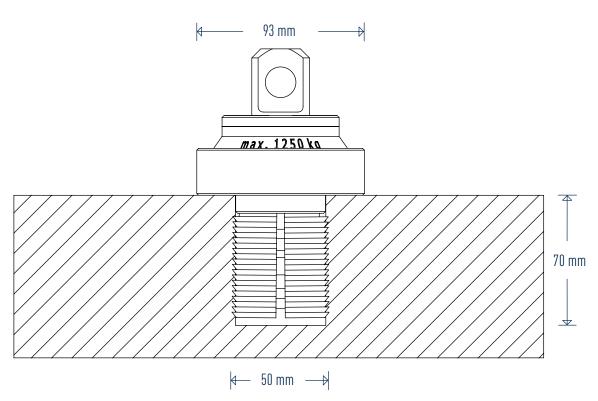






SIHGA® TIP:

Note the operating instructions provided for payloads, edge distances and load angles.



Pick Load Table				
Beam dimension		mension	Ŷ	<u> </u>
Beam	min. height	min. width	1 Attachment point 0°*	2 Attachment points 45°
	[mm]	[mm]	[kg]	[kg]
BSH	200	140	1.250	1.370
KVH e.g. Framed wall	60	140	-	1.370

	Panel di	mensions	Û	ft
glued Ceiling pane CLT		min. length and width		3 -4 Attachment points 45°
	[mm]	[mm]	[kg]	[kg]
	90	1.000	1.620	2.420

	Panel dir	mensions	<u> </u>	Ω.
glued Wall panels CLT	min. thickness	min. length and width	2 Attachment points 45°	2 Attachment points 90°
	[mm]	[mm]	[kg]	[kg]
	90	1.000	1.160	520 (Panel weight / 2)

Highly resinous timber like pine and larch or walls, mounted at the front side, may only be lifted at an angle of 45° to the borehole axis and with 2 attachment points.

The minimum distance to the surface layer while fastening plates at the front face is min. 2 cm.

The minimum distance between each attachment point equals 50 cm.

The minimum distance between attachment points and beam and plate edge may not be smaller than 25 cm.

# Pick Systemkoffer

#### SIHGA® - Feature

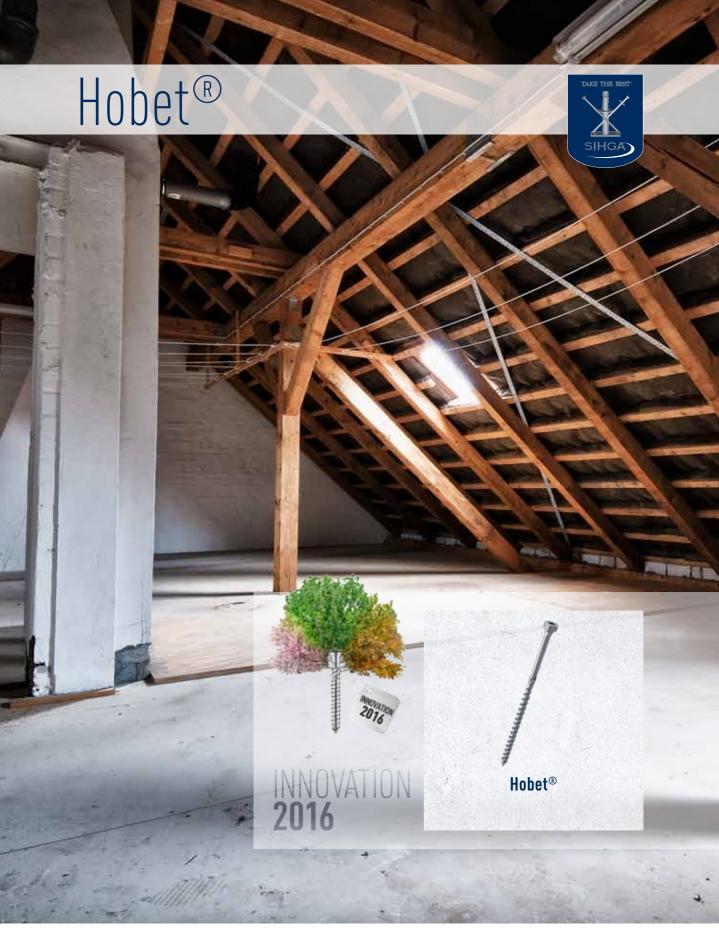
#### **YOUR- Benefit**

two Picks and Pick shackle, Pick drill and operating instructions are supplied in the Systemkoffer®	dry, clean and secure storage	
including place holder for IdeFix® drill gauge IBL and third Pick	all accessories are practically and portably combined in one Systemkoffer®, expandable for three lifting points,	
operating instructions stored in the lid	load values and safety conditions always to hand	







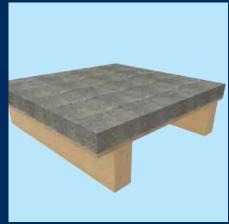


#### **YOUR- Benefit**

made in Austria	Local quality with local added-value
high-load bearing wood-concrete connection screw	Connects wooden beams or panels and top concrete layer to optimise the strength with limited structural height
diverse areas of application	Old building renovation (strengthening wooden beam ceilings = economical and cost-effective), building extension (load-distributing ceilings for attics), new buildings (high-load bearing wood-concrete compound structures)
optimised compared to simple wooden ceilings	Greater strength and rigidity, fire protection, better vibration behaviour, noise protection, heat protection
optimised compared to purely concrete ceilings	Better eco-balance; low inherent weight; degradable
Hobet® thread	Fast screw connection; low tightening torque; minimises splitting effect
Hobet® bit	Processing-friendly; rapid attachment, especially at 45° screw angle, time-saving
German technical approval requested	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
Online calculation	www.sihga.com
	·

SIH	<b>A</b> ®	Dimensions	Characteristic value of the shear strength for a 45° screw connection
objekt	pack	Hobet®	max.
Art. No.	PU	d₁ x L	[kN]
30879	400	8,0 x 155	10.0
30889	400	8,0 x 205	- 10,0









### SIHGA® TIP:

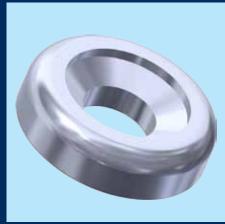
For the calculation, we recommend taking into account the requirements in respect of vibration and fire protection.



#### **YOUR- Benefit**

local quality with local added-value
screw without pre-drilling and pre-sinking
Also for insulation with a compressive stress above 50 kPa
saves 50 % of the storage, combines counter- sunk head and flat-head; transfers high forces, but can still be counter sunk and facilitates screw connections close to the edge
significantly increased corrosion protection, paintable and even suitable for applications in corrosivity category C4-long or C5-medium
pre-drilling effect, easy rotation, battery-saving
fast attachment of the screw, processing-friendly and time-saving
time-saving, practical, precise, all accessories enclosed; SIHGAFIX® also screws into deep grooves
this ornamental washer MSZ increases the tensile force of the head to 9 kN; optically very beautiful and high tensile force
saves time and provides safety, also when working above the head
trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations







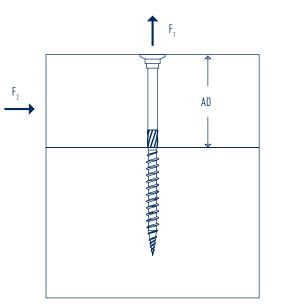


SIHGA® TIP:

For perfect screw image, tighten head flush to surface.

#### **YOUR-Benefit**

SC 7® coating	increased corrosion prevention
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations





10,0 6,6

5,0

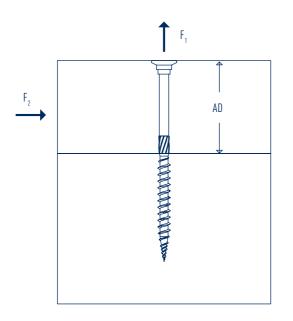
5,0 25

SIHO	∂A®	Dimensions	Installation part	Characteristic values			
montag	epack	GoFix® MS II	AD	Tension l	oad F <sub>1</sub> [kN]	Shear loa	ad F <sub>2</sub> [kN]
Art. No.	PU	d <sub>1</sub> x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood
44056	500	4,0 x 30	12	1,09	1,07	0,82	1,07
44066	500	4,0 x 35	14	1,09	1,24	0,85	1,18
44076	500	4,0 x 40	16	1,09	1,42	0,89	1,29
44086	500	4,0 x 45	18	1,09	4,60	0,92	1,41
44096	500	4,0 x 50	20	1,09	1,78	0,96	1,53
44106	500	4,0 x 60	24	1,09	2,13	1,04	1,67
44226	400	4,5 x 50	20	1,43	1,86	1,17	1,71
44236	400	4,5 x 60	24	1,43	2,24	1,25	1,97
44246	300	4,5 x 70	28	1,43	2,61	1,34	2,11
44316	200	5,0 x 50	20	1,46	2,04	1,29	1,91
44326	200	5,0 x 60	24	1,46	2,45	1,37	2,18
44336	200	5,0 x 70	28	1,46	2,86	1,46	2,46
44346	200	5,0 x 80	32	1,46	3,26	1,56	2,56
44356	200	5,0 x 90	36	1,46	3,67	1,60	2,66
44366	200	5,0 x100	40	1,46	4,08	1,60	2,76
44376	200	5,0 x120	50	1,46	4,76	1,60	2,93

Characteristic values for dimensioning according to EC 5  $\,$  I Characteristic values for strengh class  $\rho k$  350 kg/m³

#### **YOUR- Benefit**

SC 3® coating	increased corrosion prevention
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations





### Dimensions [mm] GoFix® MS II d<sub>1</sub> TX DK KS 1 KS 2

30 13,5 8,6

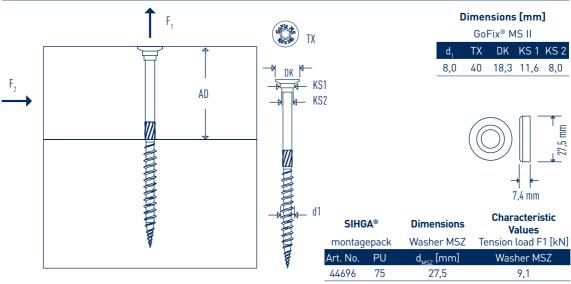
6,0

SIHO	GA®	Dimensions	Installation part	Characteristic values			
montag	jepack	GoFix® MS II	AD	Tension l	oad F <sub>1</sub> [kN]	Shear loa	d F <sub>2</sub> [kN]
Art. No.	PU	d <sub>1</sub> x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood
44406	100	6,0 x 70	28	2,44	3,35	1,93	2,90
44416	100	6,0 x 80	32	2,44	3,83	2,03	3,23
44426	100	6,0 x 90	36	2,44	4,31	2,14	3,37
44436	100	6,0 x 100	40	2,44	4,79	2,24	3,49
44446	100	6,0 x 120	50	2,44	5,58	2,24	3,68
44456	100	6,0 x 140	70	2,44	5,58	2,24	3,68
44466	100	6,0 x 160	90	2,44	5,58	2,24	3,68
44476	100	6,0 x 180	110	2,44	5,58	2,24	3,68
44486	100	6,0 x 200	130	2,44	5,58	2,24	3,68

Characteristic values for dimensioning according to EC 5  $\,$  I  $\,$  Characteristic values for strengh class  $\rho k$  350 kg/m³

#### **YOUR- Benefit**

SC 3® coating	increased corrosion prevention
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness
online calculation values	www.sihga.com
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations



SIH	<b>GA</b> ®	Dimensions	Installation part	Characteristic values			
montag	gepack	GoFix® MS II	AD	Tension load F, [kN]		$F_1$ [kN] Shear load $F_2$ [kN]	
Art. No.	PU	d₁ x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood
44506	75	8,0 x 80	30	4,18	4,38	3,93	6,07
44516	75	8,0 x 100	40	4,18	5,25	4,49	6,31
44526	75	8,0 x 120	50	4,18	6,13	4,54	6,52
44536	75	8,0 x 140	60	4,18	7,00	4,54	6,74
44546	75	8,0 x 160	70	4,18	7,88	4,54	6,95
44556	75	8,0 x 180	80	4,18	8,76	4,54	7,17
44566	75	8,0 x 200	100	4,18	8,76	4,54	7,17
44576	75	8,0 x 220	120	4,18	8,76	4,54	7,17
44586	75	8,0 x 240	140	4,18	8,76	4,54	7,17
44596	75	8,0 x 260	160	4,18	8,76	4,54	7,17
44606	75	8,0 x 280	180	4,18	8,76	4,54	7,17
44616	75	8,0 x 300	200	4,18	8,76	4,54	7,17
44626	75	8,0 x 320	220	4,18	8,76	4,54	7,17
44636	75	8,0 x 340	240	4,18	8,76	4,54	7,17
44646	75	8,0 x 360	260	4,18	8,76	4,54	7,17
44656	75	8,0 x 380	280	4,18	8,76	4,54	7,17
44666	75	8,0 x 400	300	4,18	8,76	4,54	7,17
44676	75	8,0 x 450	350	4,18	8,76	4,54	7,17
44686	75	8,0 x 500	400	4,18	8,76	4,54	7,17

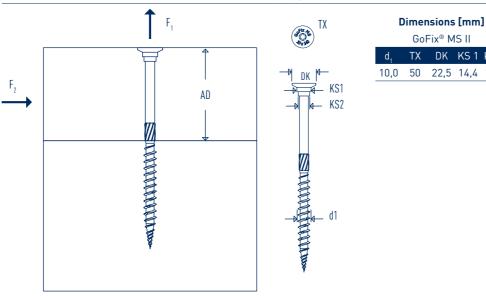
Characteristic values for dimensioning according to EC 5  $\,$  I Characteristic values for strengh class  $\rho k$  350 kg/m³

GoFix® XB

#### SIHGA® - Feature

#### **YOUR- Benefit**

SC 3® coating	increased corrosion prevention
calculation values	SIHGA® performs the calculation for you, just read the attachment thickness
online calculation values	www.sihga.com
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations



Difficultion of the control of the c							
GoFix® MS II							
d <sub>1</sub>	TX	DK	KS 1	KS 2			
10.0	EU	22 5	1//	10.0			

SIHG	<b>A</b> ®	Dimensions	Installation part	Characteristic Values			
montag	epack	GoFix® MS II	AD	Tension l	oad F, [kN]	Shear loa	ad F <sub>2</sub> [kN]
Art. No.	PU	d₁ x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood
44706	50	10,0 x 80	30	5,33	4,86	4,82	7,45
44716	50	10,0 x 100	40	5,33	5,83	5,57	8,14
44726	50	10,0 x 120	50	5,33	6,80	5,94	8,38
44736	50	10,0 x 140	60	5,33	7,77	5,94	8,62
44746	50	10,0 x 160	70	5,33	8,74	5,94	8,85
44756	50	10,0 x 180	80	5,33	9,72	5,94	9,09
44766	50	10,0 x 200	100	5,33	9,72	5,94	9,09
44776	50	10,0 x 220	120	5,33	9,72	5,94	9,09
44786	50	10,0 x 240	140	5,33	9,72	5,94	9,09
44796	50	10,0 x 260	160	5,33	9,72	5,94	9,09
44806	50	10,0 x 280	180	5,33	9,72	5,94	9,09
44816	50	10,0 x 300	200	5,33	9,72	5,94	9,09
44826	50	10,0 x 320	220	5,33	9,72	5,94	9,09
44836	50	10,0 x 340	240	5,33	9,72	5,94	9,09
44846	50	10,0 x 360	260	5,33	9,72	5,94	9,09
44856	50	10,0 x 400	300	5,33	9,72	5,94	9,09
44866	50	10,0 x 450	350	5,33	9,72	5,94	9,09
44876	50	10,0 x 500	400	5,33	9,72	5,94	9,09
44886	50	10,0 x 550	450	5,33	9,72	5,94	9,09
44896	50	10,0 x 600	500	5,33	9,72	5,94	9,09

Characteristic values for dimensioning according to EC 5  $\,$  I Characteristic values for strengh class  $\rho$ k 350 kg/m³



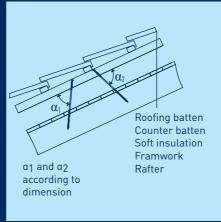
GoFix® XB

### SIHGA® - Feature YOUR- Benefit

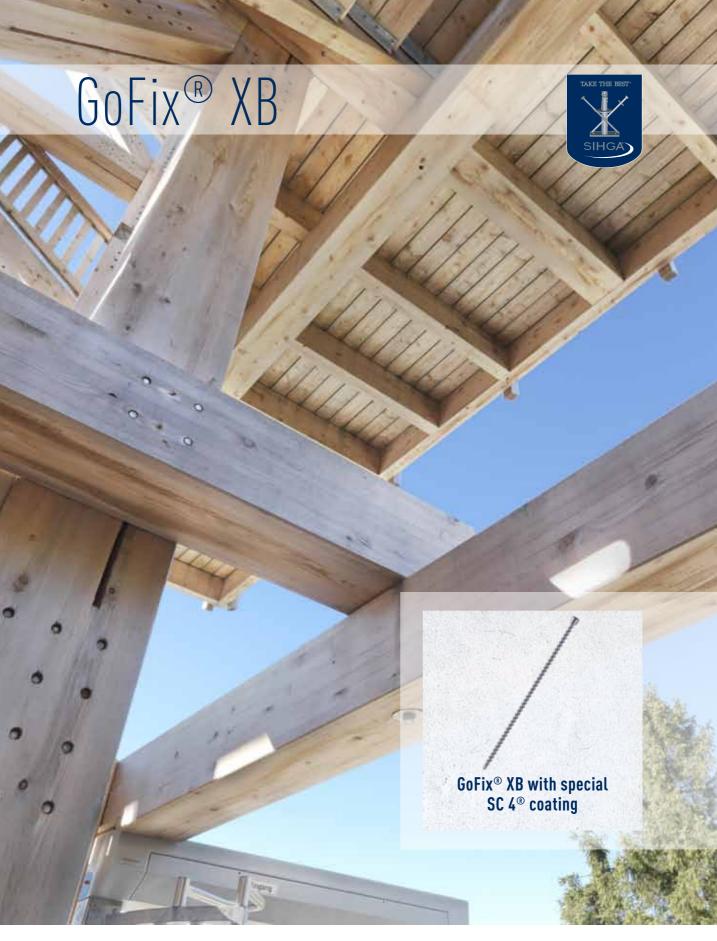
fastens soft insulation materials for rafter insulation	also for insulation material with a compressive stress below 50 kPa; no pressure on the insulation
SC 3® coating	significantly increased corrosion protection, even suitable for applications in corrosivity category C4- long or C5
includes SIHGAFIX®, Systemstift® and installation instructions	time-saving, practical, precise, complete accessories enclosed
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
calculation values	SIHGA® performs the calculation for you, just read the insulation thickness
online calculation values	www.sihga.com

6A®	Dimensions	Insulation material	
epack	GoFix® TS	Thicknes	ss [mm]
PU	d¹ x L	from	to
75	8,0 x 165	20	40
75	8,0 x 195	40	60
75	8,0 x 225	60	80
75	8,0 x 235	80	100
75	8,0 x 255	100	120
75	8,0 x 275	120	140
75	8,0 x 302	140	160
75	8,0 x 335	160	180
75	8,0 x 365	180	200
75	8,0 x 397	200	240
75	8,0 x 435	240	300
	PU 75 75 75 75 75 75 75 75 75 75 75 75 75	epack GoFix® TS  PU d¹xL  75 8,0 x 165  75 8,0 x 295  75 8,0 x 225  75 8,0 x 255  75 8,0 x 275  75 8,0 x 302  75 8,0 x 305  75 8,0 x 305  75 8,0 x 305  75 8,0 x 307	epack         GoFix® TS         Thicknet           PU         d¹ x L         from           75         8,0 x 165         20           75         8,0 x 195         40           75         8,0 x 225         60           75         8,0 x 235         80           75         8,0 x 255         100           75         8,0 x 275         120           75         8,0 x 302         140           75         8,0 x 335         160           75         8,0 x 365         180           75         8,0 x 397         200



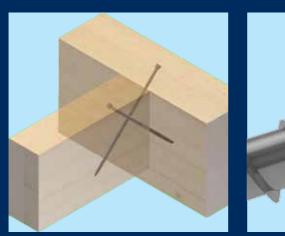


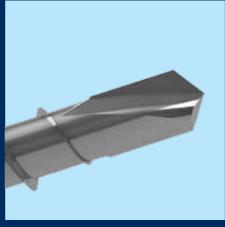




#### **YOUR- Benefit**

fastens blunt wood connections extremely quickly	transfers high tension, compressive and sheering forces		
made from hardened carbon steel	the permanent, secure fastening		
Correct drill bit	as a result, the screw connection is pre-drilled, small edge and axis distances; battery-saving		
pre-drilling also permitted, for GoFix $^{\circ}$ Ø 6.5 mm with Ø 4 mm, for Ø 8.0 mm with Ø 6 mm, for Ø 10.0 mm with Ø 8 mm	for renovating old timber or hard timber		
special head, stepless counter sinking	can be screwed in without splitting the wood		
strengthens constructive wood construction	support reinforcement, anchor beam (combined bending girder), notches, transverse force reinforcements can therefore be produced quickly and individually		
SC 4® coating	significantly higher corrosion protection, rules out the risk of hydrogen embrittlement, as with stand galvanisation		
slip coating	for lightweight screw connections with low screw- in torque		
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations		
includes SIHGAFIX®, Systemstift® and installation instructions	time-saving, practical, precise, all accessories enclosed, SIHGAFIX® also screws into deep grooves		





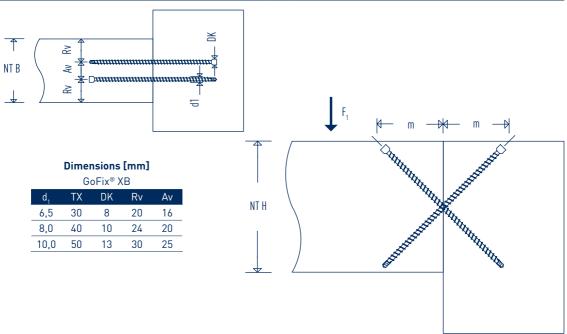


### SIHGA® TIP:

For precise and fast series production, we recommend the professional installation aid, (page 102).

#### **YOUR- Benefit**

calculation values	SIHGA® performs the calculation for you, just read the dimensions
includes SIHGAFIX®, Systemstift® and installation instructions	time-saving, practical, precise, all accessories enclosed, SIHGAFIX® also screws into deep grooves
online calculation values	www.sihga.com

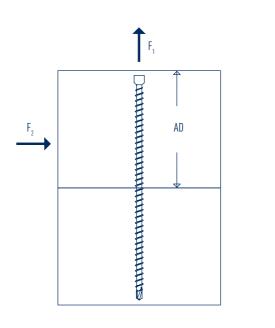


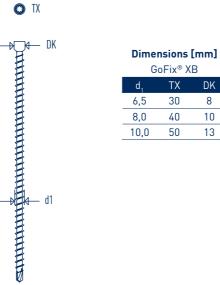
SIH	6A®	Dimensions	Secondary beam	Installation size		Characte	ristic values	
montag	jepack	GoFix <sup>®</sup> XB	Hight	m	Shear load	F <sub>1</sub> - 1 Pair	Shear load F	<sub>2</sub> - 2 Pair
Art. No.	PU	d₁ x L	[mm]	[mm]	Width [mm]	[kN]	Width [mm]	[kN]
24866	150	6,5 x 120	90	45	60	4,62	90	9,24
24876	150	6,5 x 140	100	50	60	5,38	90	10,76
24886	150	6,5 x 160	120	60	60	6,15	90	12,30
24896	150	6,5 x 195	140	70	60	7,50	90	15,00
24916	75	8,0 x 195	140	70	70	9,23	110	18,46
24926	75	8,0 x 220	160	80	70	10,41	110	20,82
24936	75	8,0 x 245	180	90	70	11,60	110	23,20
24946	75	8,0 x 295	220	110	70	13,96	110	27,92
24956	75	8,0 x 330	240	120	70	15,62	110	31,24
24966	75	8,0 x 375	270	135	70	17,75	110	35,50
24976	75	8,0 x 400	290	145	70	18,94	110	37,88
25006	50	10,0 x 300	220	110	85	17,95	135	35,90
25016	50	10,0 x 330	240	120	85	19,74	135	39,48
25026	50	10,0 x 360	260	130	85	21,54	135	43,08
25036	50	10,0 x400	290	145	85	23,93	135	47,86
25046	50	10,0 x 450	320	160	85	26,92	135	53,84
25056	50	10,0 x 500	360	180	85	29,91	135	59,82
25066	50	10,0 x 550	400	200	85	32,91	135	65,82
25076	50	10,0 x 600	430	215	85	35,90	135	71,80

Characteristic values for dimensioning according to EC 5  $\,$  I Characteristic values for strengh class  $\rho k$  350 kg/m³

#### **YOUR-Benefit**

calculation values	SIHGA® performs the calculation for you, just read the dimensions
includes SIHGAFIX®, Systemstift® and installation instructions	time-saving, practical, precise, all accessories enclosed, SIHGAFIX® also screws into deep grooves





DK

8

10

13

SIHO	€A®	Dimension	Installation par	rt Characteri	stic values
montag	epack	GoFix® XB	Wood	Tension load F <sub>1</sub>	Shear load F <sub>2</sub>
Art. No.	PU	d₁ x L	AD [mm]	[kN]	[kN]
24866	150	6,5 x 120	60	3,75	2,68
24876	150	6,5 x 140	70	4,37	2,84
24886	150	6,5 x 160	80	5,00	3,00
24896	150	6,5 x 195	100	6,25	3,24
24906	75	8,0 x 155	80	6,15	4,40
24916	75	8,0 x 195	100	7,69	4,79
24926	75	8,0 x 220	110	8,46	5,09
24936	75	8,0 x 245	125	10,00	5,28
24946	75	8,0 x 295	150	11,53	5,77
24956	75	8,0 x 330	170	13,07	5,86
24966	75	8,0 x 375	190	14,61	5,92
24976	75	8,0 x 400	200	15,38	5,99
25006	50	10,0 x 300	150	14,42	6,95
25016	50	10,0 x 330	170	15,86	6,95
25026	50	10,0 x 360	180	17,30	6,95
25036	50	10,0 x 400	200	19,22	6,95
25046	50	10,0 x 450	225	21,63	6,95
25056	50	10,0 x 500	250	24,03	6,95
25066	50	10,0 x 550	275	25,00	6,95
25076	50	10,0 x 600	300	25,00	6,95

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class pk 350 kg/m³

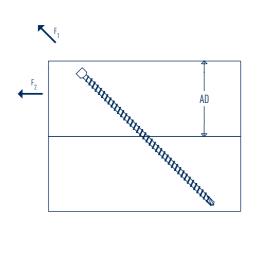
#### **YOUR- Benefit**

calculation values

 $\mathsf{SIHGA}^{\circledcirc}$  performs the calculation for you, just read the dimensions

includes SIHGAFIX®, Systemstift® and installation instructions

time-saving, practical, precise, all accessories enclosed, SIHGAFIX® also screws into deep grooves





Dimensions	[mm]
GoEiv® Y	R

	G	OLIX V	VD.	
$d_1$	TX	DK	Rv	Av
6,5	30	8	20	16
8,0	40	10	24	20
10,0	50	13	30	25

SIHO	9A®	Dimension	Installation part	Characteri	stic values
montag	jepack	GoFix <sup>®</sup> XB	Wood	Tension load F <sub>1</sub>	Shear load F <sub>2</sub>
Art. No.	PU	d₁ x L	AD [mm]	[kN]	[kN]
24866	150	6,5 x 120	45	3,41	2,41
24876	150	6,5 x 140	50	3,98	2,81
24886	150	6,5 x 160	60	4,54	3,21
24896	150	6,5 x 195	70	5,68	4,02
24906	75	8,0 x 155	60	5,59	3,95
24916	75	8,0 x 195	70	6,99	4,94
24926	75	8,0 x 220	80	7,69	5,44
24936	75	8,0 x 245	90	9,09	6,43
24946	75	8,0 x 295	105	10,49	7,41
24956	75	8,0 x 330	120	11,88	8,40
24966	75	8,0 x 375	135	13,28	9,39
24976	75	8,0 x 400	145	13,98	9,89
25006	50	10,0 x 300	110	13,11	9,27
25016	50	10,0 x 330	120	14,42	10,20
25026	50	10,0 x 360	130	15,73	11,12
25036	50	10,0 x400	145	17,48	12,36
25046	50	10,0 x 450	160	19,66	13,90
25056	50	10,0 x 500	180	21,85	15,45
25066	50	10,0 x 550	195	24,03	16,99
25076	50	10,0 x 600	215	25,00	18,54

Characteristic values for dimensioning according to EC 5  $\,$  I Characteristic values for strengh class  $\rho k$  350 kg/m³

# GoFix® XB Systemkoffer SG

#### SIHGA® - Feature

#### **YOUR- Benefit**

for GoFix® XB 6.5 and 8.0 mm	the professional installation aid, simplifies construction processes and saves time
made and developed in Austria	local quality and added-value
contains 1 XB template with 4 XB beam holders and GoFix® fastening screws	for the rational and precise installation of main/ secondary beams
contains 1 installation pack GoFix® XB	the length of GoFix® XB can be freely selected
contains 4 XB installation brackets	for rational and precise installation of secondary beams to struts
includes SIHGAFIX®, SIHGA® DUO-Bit, Systemstift® and installation instructions	time-saving, practical, precise, complete accessories enclosed







# GoFix® XB Template

SIHGA® - Feature

**YOUR- Benefit** 

For GoFix® XB 6.5 and 8.0 mm

for the rational and precise installation of main/ secondary beams

made, developed and patented in Austria

local quality and added-value



#### SIHGA® TIP:

GoFix $^{\circ}$  XB can also be used pre-drilled XB 6.5 with Ø 4 mm, XB 8.0 with Ø 5 mm.

### GoFix® XB Installation bracket

SIHGA® - Feature

#### **YOUR- Benefit**

For GoFix® XB 6.5 and 8.0 mm

for rational and precise installation of secondary beams to struts

made, developed and patented in Austria

local quality and added-value



#### SIHGA® TIP:

The Systemkoffer® SG contains template and installation bracket, combined with all accessories practically, completely and portably.

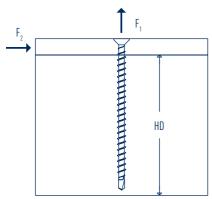






#### **YOUR- Benefit**

fastens steel parts to wood	ideal for mounting wooden covers to steel beams, attaching steel brackets to glue laminate, mounting with steel struts
made from hardened carbon steel	the permanent, secure and powerful fastening
SIHGA® threads and counter sunk head	the enormous forces are transferred optimally from the wood to the steel part
SIHGA® drilling tip	for stress-free, easy rotation and small edge and axis distances
SC 4® coating	significantly higher corrosion protection, rules out the risk of hydrogen embrittlement, as with stand galvanisation
slip coating	for lightweight screw connections with low screw- in torque
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
includes SIHGAFIX®, Systemstift® and installation instructions	time-saving, practical, precise, all accessories enclosed; SIHGAFIX® rust-also screws into deep grooves



# Dimensions [mm] GoFix® SB d<sub>1</sub> TX DK 8,0 40 15

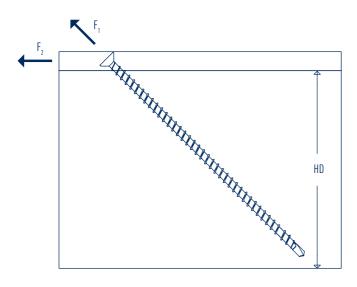
SIHG	A®	Dimension	Installation par	t Characteri	istic values
montag	epack	GoFix® SB	Wood	Tension load F <sub>1</sub>	Shear load F <sub>2</sub>
Art. No.	PU	d <sub>1</sub> x L	AD [mm]	[kN]	[kN]
25106	75	8,0 x 95	100	6,15	4,69
25116	75	8,0 x 125	130	8,46	4,88
25126	75	8,0 x 155	160	10,77	5,08
25136	75	8,0 x 195	200	13,84	5,28
25146	75	8,0 x 220	230	15,76	5,47
25156	75	8,0 x 245	250	17,69	5,67
25166	75	8,0 x 295	300	20,00	5,67
25176	75	8,0 x 330	340	20,00	5,67
25186	75	8,0 x 375	380	20,00	5,67
25196	75	8,0 x 400	410	20,00	5,67

O TX

Characteristic values for dimensioning according to EC 5  $\,$  I Characteristic values for strengh class  $\rho k$  350 kg/m³ Choosen steel thickness: 15 mm

# calculation values SIHGA® performs the calculation for you, just read the dimensions includes SIHGAFIX®, Systemstift® and installation instructions time-saving, practical, precise, all accessories enclosed; SIHGAFIX® rust-also screws into deep

**YOUR- Benefit** 



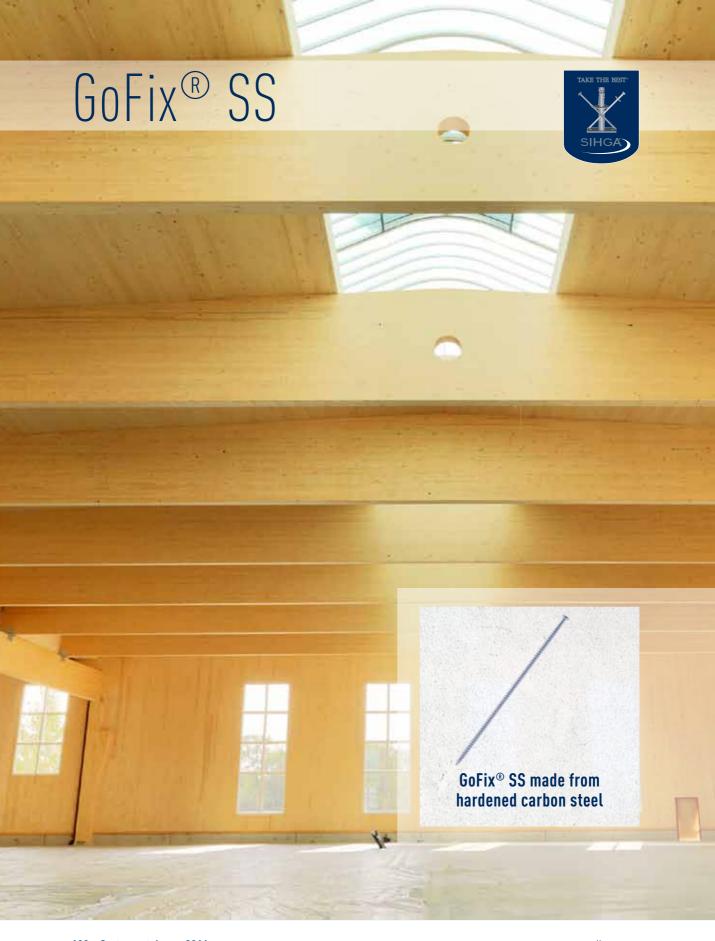
#### Dimension [mm]

GoFix® SB			
d <sub>1</sub>	TX	DK	
8,0	40	15	

SIHGA®		Dimension	Installation part	Characteristic values	
montagepack		GoFix® SB	Wood	Tension load F <sub>1</sub>	Shear load F <sub>2</sub>
Art. No.	PU	d₁ x L	AD [mm]	[kN]	[kN]
25106	75	8,0 x 95	70	5,59	3,95
25116	75	8,0 x 125	95	7,69	5,44
25126	75	8,0 x 155	115	9,79	6,92
25136	75	8,0 x 195	145	12,58	8,90
25146	75	8,0 x 220	165	14,33	10,13
25156	75	8,0 x 245	180	16,08	11,37
25166	75	8,0 x 295	220	19,57	13,84
25176	75	8,0 x 330	245	22,02	15,57
25186	75	8,0 x 375	270	25,17	17,80
25196	75	8,0 x 400	290	26,91	19,03

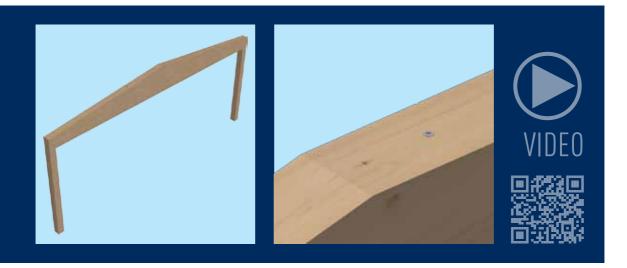
Characteristic values for dimensioning according to EC 5  $\,$  I Characteristic values for strengh class pk 350 kg/m³ Choosen steel thickness: 15 mm

Systemcatalogue 2016 107



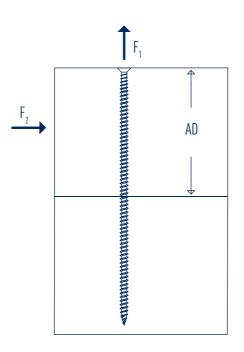
#### **YOUR- Benefit**

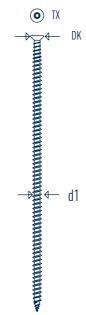
extremely high thread load-bearing capacity of 50 kN and length up to 1000 mm	ideal for reinforcements in timber engineering and for large glued laminated timber or steel connections; replaces threaded rods
made from hardened carbon steel	the permanent, secure and powerful fastening
SC 1® coating	the optimal corrosion protection, environmentally friendly and chromium 6-free
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
includes SIHGAFIX®, Systemstift® and installation instructions	time-saving, practical, precise, all accessories enclosed; SIHGAFIX® rust-also screws into deep grooves



#### **YOUR- Benefit**

calculation values	SIHGA® performs the calculation for you, just read the dimensions		
online calculation values	www.sihga.com		





 Dimensions [mm]

 GoFix® SS

 d₁
 TX
 DK

 11,3
 50
 18

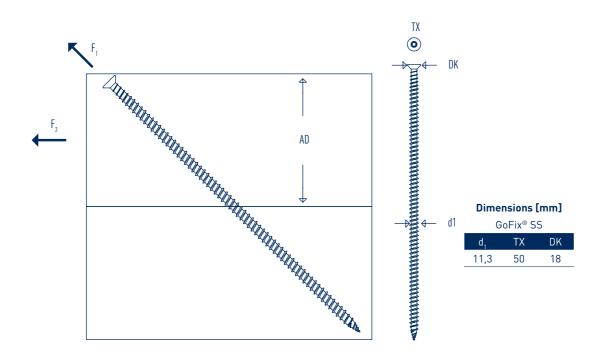
SIHG	6 <b>A</b> ®	Dimension	Installation part	Characteri	stic values
montag	epack	GoFix® SS	Wood	Tension load F <sub>1</sub>	Shear load F <sub>2</sub>
Art. No.	PU	d₁ x L	AD [mm]	[kN]	[kN]
25336	50	11,3 x 300	150	16,29	8,78
25346	50	11,3 x 340	170	18,46	9,32
25206	50	11,3 x 380	190	20,64	9,87
25216	50	11,3 x 420	210	22,81	10,41
25226	50	11,3 x 460	230	24,98	10,95
25236	50	11,3 x 500	250	27,15	11,50
25246	50	11,3 x 540	270	29,33	12,04
25256	50	11,3 x 580	290	31,50	12,58
25266	50	11,3 x 620	310	33,67	13,12
25276	50	11,3 x 660	330	35,84	13,67
25286	50	11,3 x 700	350	38,02	14,21
25296	50	11,3 x 750	375	40,73	14,89
25306	50	11,3 x 800	400	43,45	15,57
25316	50	11,3 x 900	450	48,88	16,93
25326	50	11,3 x 1000	500	50,00	18,28

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class pk 380 kg/m³

#### **YOUR- Benefit**

calculation values

 $\mathsf{SIHGA}^{\circledcirc}$  performs the calculation for you, just read the dimensions



SIHG	6A®	Dimension	Installation part	Characteri	stic values
montag	epack	GoFix® SS	Wood	Tension load F <sub>1</sub>	Shear load F <sub>2</sub>
Art. No.	PU	d₁ x L	AD [mm]	[kN]	[kN]
25336	50	11,3 x 300	110	14,81	10,47
25346	50	11,3 x 340	120	16,79	11,87
25206	50	11,3 x 380	140	18,76	13,27
25216	50	11,3 x 420	150	20,74	14,66
25226	50	11,3 x 460	170	22,71	16,06
25236	50	11,3 x 500	180	24,69	17,46
25246	50	11,3 x 540	200	26,66	18,85
25256	50	11,3 x 580	210	28,64	20,25
25266	50	11,3 x 620	220	30,61	21,64
25276	50	11,3 x 660	240	32,58	23,04
25286	50	11,3 x 700	250	34,56	24,44
25296	50	11,3 x 750	270	37,03	26,18
25306	50	11,3 x 800	290	39,50	27,93
25316	50	11,3 x 900	320	44,43	31,42
25326	50	11,3 x 1000	360	49,37	34,91

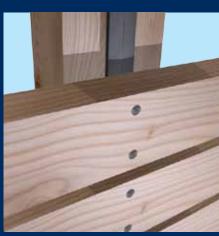
Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class pk 380 kg/m³



#### **YOUR- Benefit**

fastens wood to wood without pre-drilling and without countersinking	prevents cracks and splits in the timber, even for OSB panels or timber with high tannin content; saves time
also fastens tropical woods and thermo-woods	creates a perfect look, with these woods pre- drilling is recommended
multistage head with small head diameter	high constructive wood protection and polished surface as a result of the plane head
special thread angle with sharp thread edges	high extraction value
SIHGA® point with special shape	guarantees fast setting of screws without splitting
SIHGA® ribs on shaft and slip coating	light, fast rotation and optimum fit in the wood are guaranteed
made from hardened stainless steel	fastens without rusting, also in acidic woods and is extremely break-proof
also available with SC 9® coating (in black)	optimal on dark materials
also available with SC 11® coating (antique look)	can be used for larch, Douglas fur and Bangkirai
includes SIHGAFIX® rust-free, Systemstift® and installation instructions	time-saving, practical, all accessories enclosed; SIHGAFIX® rust-free prevented rust from external sources and also screws into deep grooves
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
SIHGA® Guarantee 23 years	product security, also in the future





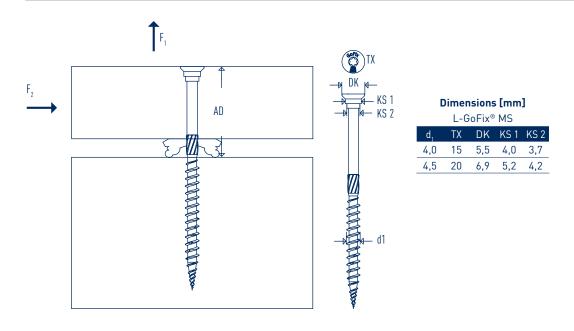


### SIHGA® TIP:

Always make sure the screw is level with the surface, this prevents accumulations in the wood above the screw head, risk of tripping from protruding heads or burning for small children in high summer.

#### **YOUR-Benefit**

# calculation values SIHGA® performs the calculation for you, just read the dimensions includes SIHGAFIX®, Systemstift® and installation instructions time-saving, practical, precise, all accessories enclosed; SIHGAFIX® rust-also screws into deep



SIHG	A <sup>®</sup>	Dimension	Installation part	Characteristic values			
montag	epack	L-GoFix® MB	AD	Tension l	oad F <sub>1</sub> [kN]	Shear loa	nd F <sub>2</sub> [kN]
Art. No.	PU	d <sub>1</sub> x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood
24106	500	4,0 x 30	12	0,46	1,05	0,97	1,23
24116	500	4,0 x 35	14	0,46	1,23	0,97	1,23
24126	500	4,0 x 40*	16	0,46	1,41	0,97	1,23
24136	500	4,0 x 45	18	0,46	1,58	0,97	1,23
24146	500	4,0 x 50*	20	0,46	1,76	0,97	1,23
24156	500	4,0 x 60*	24	0,46	2,05	0,97	1,23
24226	400	4,5 x 40*	16	0,77	1,30	1,30	1,51
24236	400	4,5 x 45*	18	0,77	1,48	1,30	1,51
24246	400	4,5 x 50*	20	0,77	1,67	1,30	1,51
24266	400	4,5 x 60*	24	0,77	1,85	1,30	1,51
24276	300	4,5 x 70*	28	0,77	2,16	1,30	1,51

<sup>\*</sup> with SC 9 coating available

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class pk 410 kg/m³



#### SIHGA® TIP:

Requirement calculated in items per m<sup>2</sup>:

1 m<sup>2</sup>: Substructure distance in m: (width of wood profile + joint in m) x 2.

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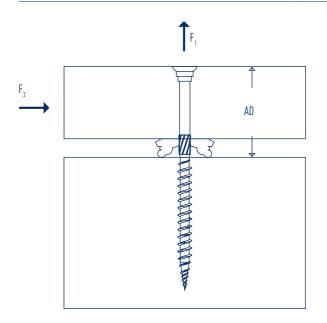
#### **YOUR- Benefit**

#### calculation values

 $\mathsf{SIHGA}^{\circledcirc}$  performs the calculation for you, just read the dimensions

includes SIHGAFIX®, Systemstift® and installation instructions

time-saving, practical, precise, all accessories enclosed; SIHGAFIX® rust-also screws into deep grooves





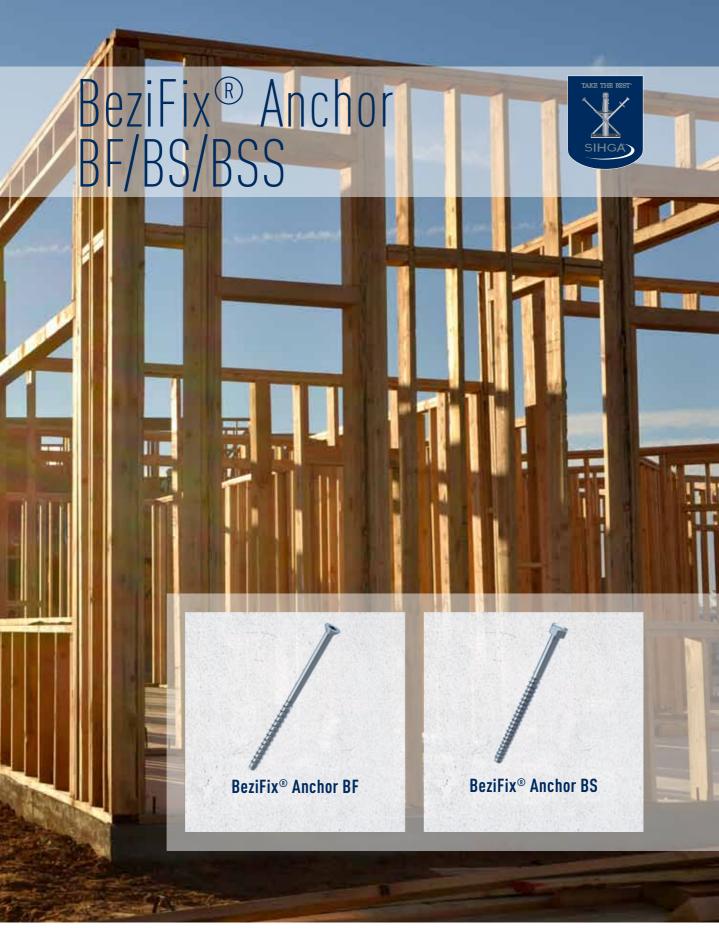
# Dimensions [mm] L-GoFix® MS d₁ TX DK KS 1 KS 2 5.0 25 8,5 6,0 4,8 6,0 30 11,5 7,2 5,8

SIHG	6A®	Dimension	Installation part	Characteristic values				
montag	epack	L-GoFix® MB	AD	Tension lo	oad F <sub>1</sub> [kN]	Shear loa	oad F, [kN]	
Art. No.	PU	d₁ x L	[mm]	Head	Thread	Wood-Wood	Steel-Wood	
24316	200	5,0 x 45*	18	1,10	1,79	1,45	1,71	
24326	200	5,0 x 50*°	20	1,10	2,06	1,45	1,71	
24336	200	5,0 x 60*°	24	1,10	2,40	1,45	1,71	
24346	200	5,0 x 70*	28	1,10	2,75	1,45	1,71	
24356	200	5,0 x 80*	32	1,10	3,43	1,45	1,71	
24366	200	5,0 x 90*	36	1,10	3,78	1,45	1,71	
24376	200	5,0 x 100*	40	1,10	4,12	1,45	1,71	
24406	100	6,0 x 70	28	1,96	3,11	2,07	2,61	
24416	100	6,0 x 80	32	1,96	3,88	2,07	2,61	
24426	100	6,0 x 90	36	1,96	4,27	2,07	2,61	
24436	100	6,0 x 100	40	1,96	4,66	2,07	2,61	
24446	100	6,0 x 120	50	1,96	5,43	2,07	2,61	
24456	100	6,0 x 140	70	1,96	5,43	2,07	2,61	
24466	100	6,0 x 160	90	1,96	5,43	2,07	2,61	

<sup>\*</sup> with SC 9 coating available

Characteristic values for dimensioning according to EC 5 | Characteristic values for strength class pk 410 kg/m³

<sup>°</sup> with SC 11 coating available



#### SIHGA® - Feature YOUR- Benefit

fastens in concrete without dowels	optimal for fastening close to edges, no splitting effect
easy push-through installation	saves a great deal of time because the BeziFix® anchor is only pushed through the part to be anchored
drill hole diameter 1/3 smaller than with expansion anchors	also saves lots of installation time
sawtooth thread in the front	makes it possible to screw into the drilled concrete
just tighten by hand	to achieve the full load-bearing capacity, does not need a torque wrench
can be used in concrete quality up to C20/25 in cracked and uncracked concrete	large range of applications or few restrictions in application
including SDS hammer drill and installation instructions	time-saving, practical, precise, complete accessories enclosed
calculation values	static values from practice for practice
ETA European Technical Approval with external monitoring applied for	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations

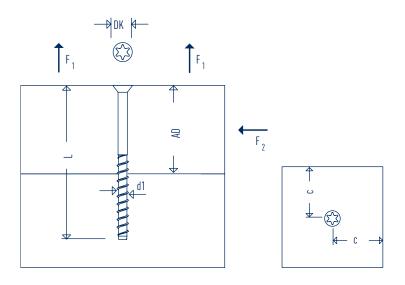


SIHGA® TIP:

Check the drill diameter, for this we always enclose the right drill.

#### **YOUR-Benefit**

calculation values	static values from practice for practice
ETA European Technical Approval with external monitoring applied for	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations



Dimensions [mm]

BeziFix® Anker BF

d<sub>1</sub> TX DK C

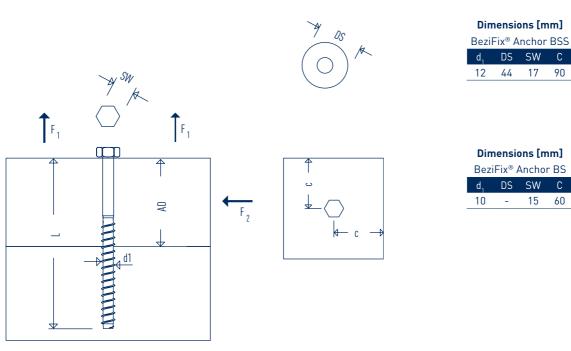
7,5 40 13 50

SIHG	A®	Dimension Installation part		Drill h	nole	Recommended load		
montag	epack	BeziFix® Anchor BF	AD	Concr	rete	Tension load $F_1[kN]$	Shear loa	nd F <sub>2</sub> [kN]
Art. No.	PU	d <sub>1</sub> x L	[mm]	Diameter	Depth	Thread	Steel- Concrete	Wood- Concrete
30506	100	7,5 x 40	5	6	45	1,97	3,08	1,15
30526	100	7,5 x 60	20	6	45	2,41	3,16	1,19
30536	100	7,5 x 80	40	6	45	2,41	3,16	1,19
30546	100	7,5 x 100	60	6	45	2,41	3,16	1,19
30556	100	7,5 x 120	80	6	45	2,41	3,16	1,19
30566	100	7,5 x 140	100	6	45	2,41	3,16	1,19
30576	100	7,5 x 160	120	6	45	2,41	3,16	1,19

ETAG 001 1997 Annex C – dimensioning of metal anchors for use in concrete / safety concept 3.2.3.1 and 3.2.3.2. Recommended loads in concrete C20/25, standard reinforcement, compliance with screwing depth and axial and edge distances as indicated.

#### **YOUR- Benefit**

BeziFix® Anchor BSS with washer DIN 440	the ideal washer is enclosed
calculation values	static values from practice for practice
ETA European Technical Approval with external monitoring applied for	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations



SIHO	6A®	Dimension	Installation part	Drill hole		Recommended load		
montag	jepack	BeziFix® Anchor BS/BSS	AD	Concr	ete	Tension load F <sub>1</sub> [kN]	Shear loa	ad F <sub>2</sub> [kN]
Art. No.	PU	d <sub>1</sub> x L	[mm]	Diameter	Depth	Thread	Steel- Concrete	Wood- Concrete
30606	50	10 x 60	10	8	70	3,37	4,35	1,63
30626	50	10 x 80	20	8	70	4,43	4,51	1,69
30636	50	10 x 100	40	8	70	4,43	4,51	1,69
30646	50	10 x 120	60	8	70	4,43	4,51	1,69
30656	50	10 x 140	80	8	70	4,43	4,51	1,69
30666	50	10 x 160	100	8	70	4,43	4,51	1,69
30716	30	12 x 80	10	10	80	5,58	8,54	5,33
30726	30	12 x 100	30	10	80	5,58	8,54	5,33
30736	30	12 x 120	50	10	80	5,58	8,54	5,33
30746	30	12 x 140	70	10	80	5,58	8,54	5,33
30756	30	12 x 160	90	10	80	5,58	8,54	5,33
30776	30	12 x 200	130	10	80	5,58	8,54	5,33
30786	30	12 x 240	170	10	80	5,58	8,54	5,33
30796	30	12 x 280	210	10	80	5,58	8,54	5,33
30806	30	12 x 320	250	10	80	5,58	8,54	5,33

ETAG 001 1997 Annex C – dimensioning of metal anchors for use in concrete / safety concept 3.2.3.1 and 3.2.3.2.

Recommended loads in concrete C20/25, standard reinforcement, compliance with screwing depth and axial and edge distances as indicated.



#### **YOUR- Benefit**

th surface with self-repair effect Instructive wood protection keeps surfaces free om damage Instructive wood protection keeps surfaces free om damage Instruction product with three-dimensional, andardised screw connection provides security
om damage e globally unique product with three-dimensional, andardised screw connection provides security
andardised screw connection provides security
th correction protection and protection against
Jh corrosion protection and protection against Iter spray
bsequently height-adjustable at any time
ustworthy values provide high levels of security d risk-avoidance
rational, angled drilling, also on the nstruction site, catalogue page 135
ne-saving, practical, precise, complete
r









For drilling by hand, we recommend the IdeFix® drill gauge IBL with drill (page 135).

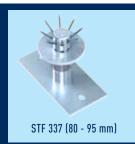
#### **YOUR-Benefit**

#### calculation values

 $\mathsf{SIHGA}^{\texttt{0}}$  performs the calculation for you, just read the values

easy installation, only insert in hole with 30 mm diameter and depth

this drilling can be performed in the factory or on-site





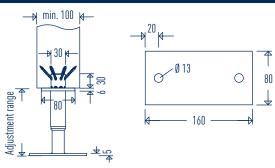


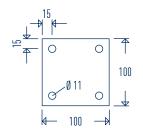












SIHGA®		i <b>A</b> ®	IdeFix®	Adjustment range		Characteristic values		
	objekt <sub>l</sub>	bjektpack STF Height [mm]		t [mm]	Compressive load [kN]	Tension load [kN]		
	Art. No.	PU	Туре	from	to	Rc, k	Rt,k	
	28269	10	STF 337	80	95	70,42	17,00	
	28219	10	STF 331	125	160	70,42	17,00	
	28209	10	STF 330	125	160	70,42	17,00	
	28229	10	STF 332	165	200	57,38	17,00	
	28239	10	STF 333	205	240	46,26	17,00	
	28259	10	STF 336	160	195	59,20	17,00	
	28289	10	STF 338	160	195	59,20	17,00	

 $Characteristic \ values \ for \ dimensioning \ according \ to \ EC \ 5 \ I \ Characteristic \ values \ for \ strengh \ class \ C24 \ [\rho k \ 350 \ kg/m^3]$ 



#### SIHGA® TIP:

For professional fastening to the foundations, we recommend BeziFix® anchors (page 114).

#### **YOUR- Benefit**

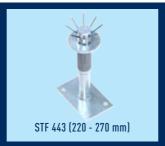
#### Calculation values

 $\mathsf{SIHGA}^{\texttt{0}}$  performs the calculation for you, just read the values

easy installation, only insert in hole with 40 mm diameter and depth (STF 952  $\emptyset$  50 mm)

this drilling can be performed in the factory or on-site

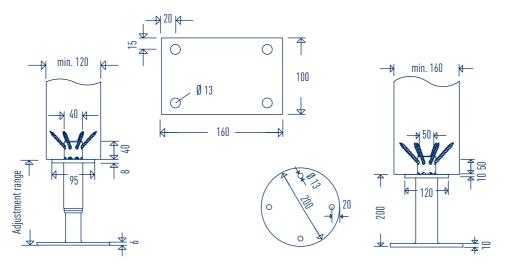












SIHGA®		IdeFix®	Adjustme	ent range	Characteristic values		
objekt	pack	STF	Height	t [mm]	Compressive load [kN]	Tension load [kN]	
Art. No.	PU	Туре	from	to	Rc, k	Rt,k	
28309	5	STF 442	170	220	101,68	29,00	
28319	5	STF 443	220	270	82,79	29,00	
28329	5	STF 444	270	320	66,55	29,00	
28339	5	STF 445	320	370	53,67	29,00	
28529	2	STF 952	200 (not a	djustable)	260,12	45,08	
01							

 $Characteristic \ values for \ dimensioning \ according \ to \ EC \ 5 \ I \ Characteristic \ values for \ strengh \ class \ C24 \ [pk \ 350 \ kg/m^3]$ 

#### **YOUR- Benefit**

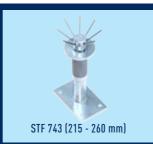
calculation values

 $\mathsf{SIHGA}^{\circledcirc}$  performs the calculation for you, just read the values

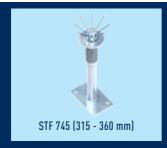
easy installation, only insert in hole with 40 mm diameter and depth

this drilling can be performed in the factory or on-site



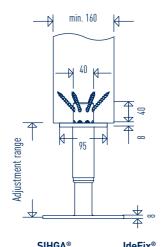


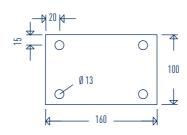












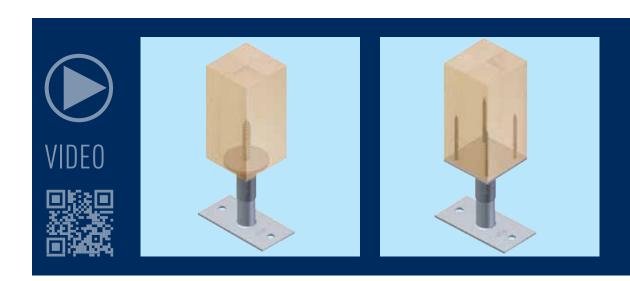
SIHGA®		ıA°	Iderix	Adjustment range		Characteristic values		
	objektpack		STF	Height	[mm]	Compressive load [kN]	Tension load [kN]	
	Art. No.	PU	Туре	from	to	Rc, k	Rt,k	
	28409	5	STF 742	165	210	154,50	37,90	
	28419	5	STF 743	215	260	140,08	37,90	
	28429	5	STF 744	265	310	117,72	37,90	
	28439	5	STF 745	315	360	97,85	37,90	
	28459	5	STF 746	200	250	144,69	37,90	
	28479	5	STF 748	up to	215	160,69	37,90	

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class C24 (pk 350 kg/m³)



#### **YOUR- Benefit**

the permanent, reliable connection with extremely fast installation
with surface with self-repair effect
constructive wood protection keeps surfaces free from damage
allows extremely fast installation
high corrosion protection and protection against water spray
subsequently height-adjustable at any time
trustworthy values provide high levels of security and risk-avoidance





### SIHGA® TIP:

For professional fastening to the foundations, we recommend BeziFix® Anchors (page 114).

#### **YOUR- Benefit**

calculation values	SIHGA® performs the calculation for you, just read the values
includes installation instructions	time-saving and practically enclosed



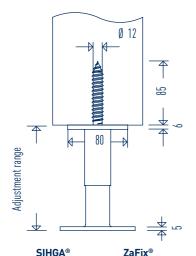


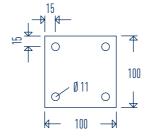


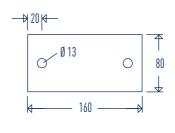












SIHGA®		<b>ZaFix</b> ®	Adjustme	ent range	Characteristic values	
objekt	pack	STZ	Height	[mm]	Compressive load [kN]	Tension load [kN]
Art. No.	PU	Туре	from	to	Rc, k	Rt,k
35909	10	STZ 211	120	160	44,63	-
35919	10	STZ 221	120	160	44,63	-
36009	10	STZ 310	120	160	70,42	-
36019	10	STZ 311	120	160	70,42	-
36059	10	STZ 320	120	160	70,42	-
36069	10	STZ 321	120	160	70,42	-

 $Characteristic\ values\ for\ dimensioning\ according\ to\ EC\ 5\ \ I\ \ Characteristic\ values\ for\ strengh\ class\ C24\ [pk\ 350\ kg/m^3]$ 

#### **YOUR- Benefit**

calculation values	SIHGA® performs the calculation for you, just read the values
includes installation instructions	time-saving and practically enclosed



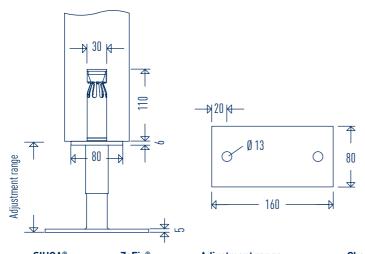












SIHGA®		ZaFix®	Adjustment range		Characteristic values	
objekt	pack	STZ Height [mm]		Compressive load [kN]	Tension load [kN]	
Art. No.	PU	Туре	from	to	Rc, k	Rt,k
36109	10	STZ 330	125	160	70,42	8,98
36119	10	STZ 331	125	160	70,42	8,98
36129	10	STZ 332	165	200	57,38	8,98
36139	10	STZ 333	205	240	46,26	8,98
36169	10	STZ 336	160	195	59,20	8,98
36189	10	STZ 338	160	195	59,20	8,98

 $Characteristic \ values \ for \ dimensioning \ according \ to \ EC \ 5 \ I \ Characteristic \ values \ for \ strengh \ class \ C24 \ [\rho k \ 350 \ kg/m^3]$ 

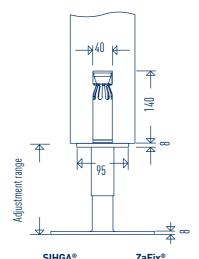
#### **YOUR- Benefit**

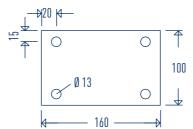
calculation values	SIHGA® performs the calculation for you, just read the values
includes installation instructions	time-saving and practically enclosed





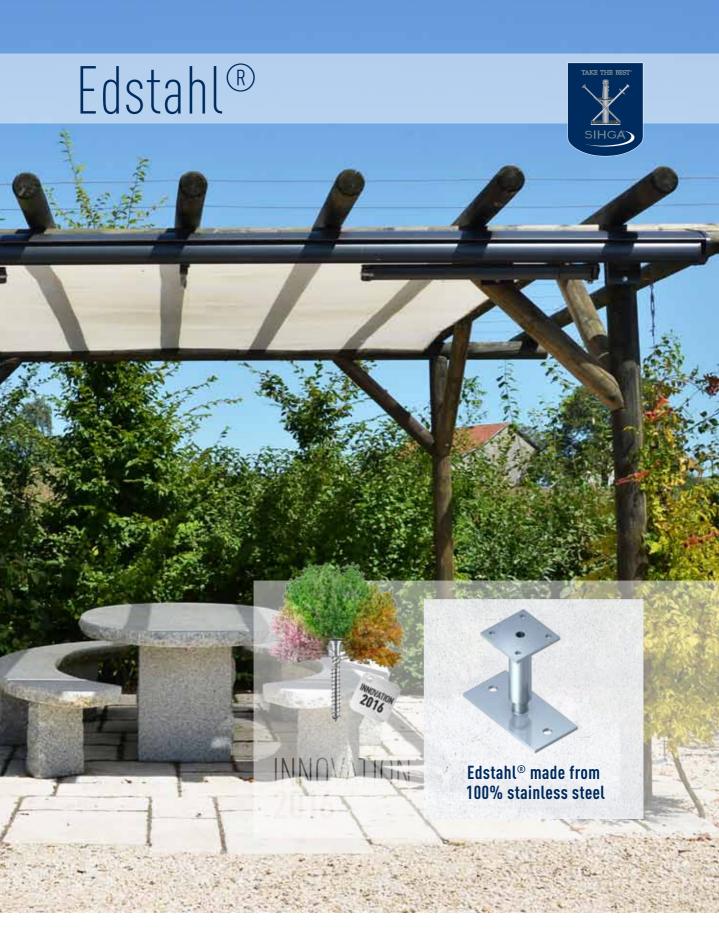






SINGA° Za		Zarix°	Adjustment range		Characteristic values		
	objektp	oack	STZ	Height [mm]		Compressive load [kN]	Tension load [kN]
	Art. No.	PU	Туре	from	to	Rc, k	Rt,k
	36529	5	STZ 742	165	210	154,50	10,57
	36539	5	STZ 743	215	260	140,08	10,57
	36549	5	STZ 744	265	310	117,72	10,57
	36549	5	STZ 744	265	310	117,72	10,57

 $Characteristic \ values \ for \ dimensioning \ according \ to \ EC \ 5 \ I \ Characteristic \ values \ for \ strengh \ class \ C24 \ [\rho k \ 350 \ kg/m^3]$ 

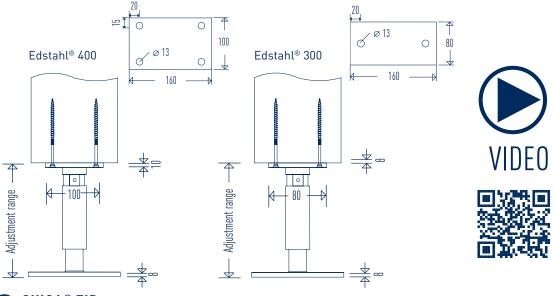


#### **YOUR- Benefit**

per fastening point transfers up to 191 kN compressive force	the most permanent and reliable connection
unique on the market: made 100% from stainless steel	no risk of corrosion, usage class 3
made, developed and patented in Austria	local quality and added-value
permanent wood connection	constructive wood protection keeps surfaces free from damage
can be combined with IdeFix® IF 304 or 406 for 16.62 kN tensile force and horizontal force of 5.97 kN	for high tensile forces, the globally unique product with three-dimensional, standardised screw connection in grain-cut wood provides security
two-part system	quick and easy installation, upper part can be installed in the factory
two models for all applications	can be used flexibly, height compensation up to 65 mm, also when installed
calculation values	SIHGA® performs the calculation for you, just read the values
including accessories made from stainless steel, L-GoFix® MS, BeziFix® anchor BSE, SIHGAFIX® and installation instruction	rust-free, time-saving, practical, precise, complete accessories enclosed

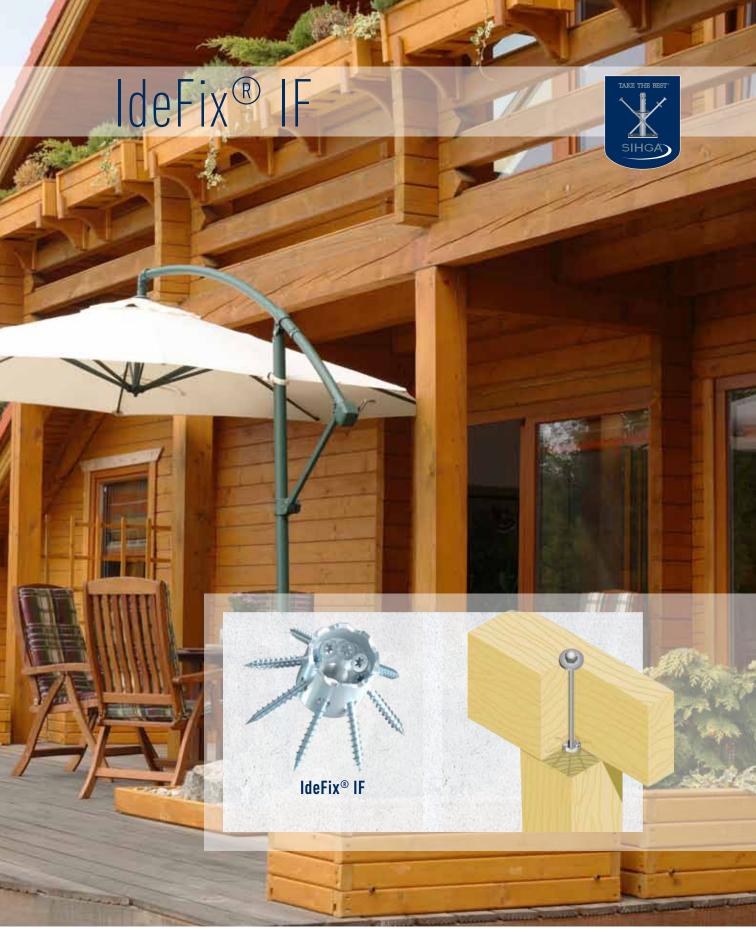
SIHG	A®	Dimension	Adjustment range		Cha	Characteristic values		
objekt	pack	Edstahl®	Height [mm]		L-GoFix® MS 6,0 x 160			
Art. No.	PU	Туре	from	tow	Pressure [kN]	Tension [kN]	Transverse [kN]	
28609	10	300	125	170	113,70	2,04	1,47	
28709	5	400	160	225	191,20	2,04	1,47	

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class C24 (pk 350 kg/m³)





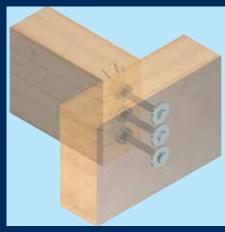
Connection and lift-off protection of both parts with enclosed screws.



#### **YOUR- Benefit**

even in end-grain wood, IdeFix® transfers extremely high tensile and shearing (transverse) forces, up to 56 kN per fastening point	the heavy-load connection with small space requirement and small axis and edge distances
three-dimensional load attachment through geometry and 45° screw connection for normal and angled connections"	the range of applications for wood construction is almost unlimited
for horizontal connections, vertical connections, angled connections, multiple connections in single and multiple rows	IdeFix® is the ideal problem solver - even for graincut connections
integrated anti-rotation lock	thanks to the geometry, rotation of the timber, for example columns, is prevented; during installation it automatically pressed into the wood being connected
can be re-tightened at any time through metric internal thread M12, M16, M20	IdeFix® can be re-tightened when installed
installed invisibly	perfect look and high fire protection advantage
small edge and axis distances	allows the installation of multiple IdeFix®
modular construction possible	multiple use possible, connection can be loosened and fixed as often as required
can also be installed as pin attachment, including anti-rotation lock	the wood being connected also has to be drilled; minimises the weakening of timber despite the pin attachment
easy installation, only insert in hole with 30, 40 or 50 mm diameter and depth	this drilling can be performed in the factory or on-site
tensile force may be statically combined with	a large and safe security advantage for angled

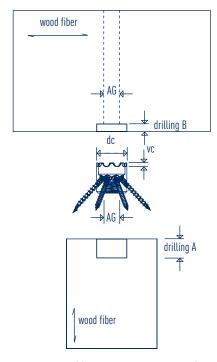


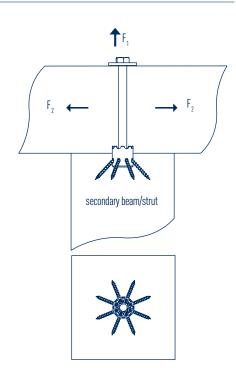




#### **YOUR-Benefit**

SC 6® coating	significantly increased corrosion protection compared to usual galvanisation, paintable and "self-healing effect" in the event of damage
includes SIHGAFIX®, GoFix® HK screws and installation instructions	time-saving, practical, precise, complete accessories enclosed
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
calculation values	SIHGA® performs the calculation for you, just read the values





Dimensions	Measure- ment	Connection	Conne tensil		Conne transv		System screw	Anti-rotati- on lock	Secondary beam/strut		teristic ues
IdeFix® IF	dc	Thread	Hole	[mm]	Hole [	mm]	GoFix® HK	VC	Height/ width	Tension F <sub>1</sub>	Transver- se F <sub>2</sub>
Туре	[mm]	AG	Α	В	Α	В	[mm]	[mm]	[mm]	[kN]	[kN]
304							5,0 x 40	_	100	17,00	10,10
306	30	M12	27	0	20	7	5,0 x 60	3	120	25,60	12,30
308							5,0 x 80		140	32,40	13,80
406							6,0 x 60		120	29,00	13,00
408	40	M16	35	0	25	10	6,0 x 80	5	160	37,90	18,80
410							6,0 x 100		180	45,60	20,50
509	50	M20	45	0	30	15	8,0 x 90	5	160	56,00	20,50

<sup>\*</sup>For mutiple joints, the drill hole B is increased by the anti-twist protection vc. Characteristic values for dimensioning according to EC 5  $\,$ 1 Characteristic values for strengh class C24 (pk 350 kg/m³)



For drilling by hand, we recommend the IdeFix® drill gauge IBL with drill (page 135).

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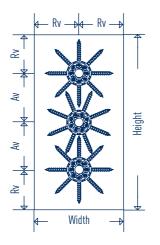
#### **YOUR-Benefit**

ETA European Technical Approval with external monitoring issued

trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations

calculation values

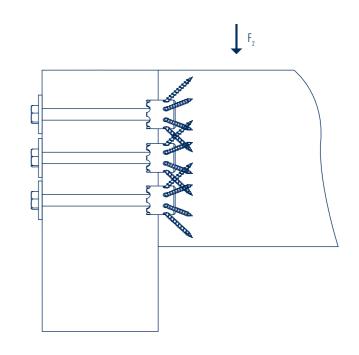
 $\mathsf{SIHGA}^{\texttt{0}}$  performs the calculation for you, just read the values



#### Edge and axial distances

IdeFiv® IF

IdeFix® IF					
Туре	Rv	Av			
304	50	50			
406	60	60			
509	80	80			



SIHG	6A®	IdeFix®	Secondary beam		Quantity	Characteristic values
montag	epack	IF	Width	Height	Connector	Shear load F <sub>2</sub>
Art. No.	PU	Туре	[mm]	[mm]	Pices	[kN]
28806	24	304	100	150	2	20,20
28826	12	406	120	180	2	26,00
28846	6	509	160	240	2	41,00
28806	24	304	100	200	3	30,30
28826	12	406	120	240	3	39,00
28846	6	509	160	320	3	61,50
28806	24	304	100	250	4	40,40
28826	12	406	120	300	4	52,00
28846	6	509	160	400	4	82,00
28806	24	304	100	300	5	50,50
28826	12	406	120	360	5	65,00
28846	6	509	160	480	5	102,50

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class C24 (pk 350 kg/m³)

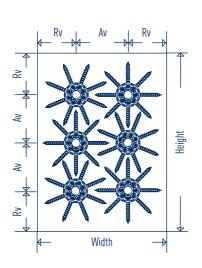


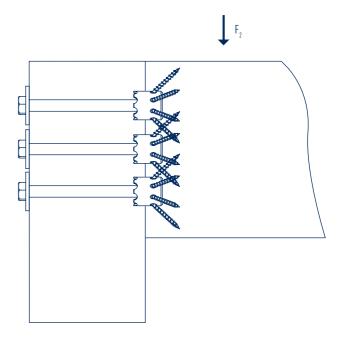
#### SIHGA® TIP:

For multiple drilling by hand, we recommend the IdeFix® drill template IBS with drill (page 135).

#### **YOUR- Benefit**

ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
calculation values	SIHGA® performs the calculation for you, just read the values





#### Edge and axial distances

IdeFix® IF

Туре	Rv	Av
304	50	50
406	60	60
509	80	80

SIHG	SIHGA® IdeFix® Secondary beam		Quantity	Characteristic values		
montag	epack	IF	Width	Width Height		Shear load F <sub>2</sub>
Art. No.	PU	Туре	[mm]	[mm]	pcs.	[kN]
28806	24	304	150	150	4	40,40
28826	12	406	180	180	4	52,00
28846	6	509	240	240	4	82,00
28806	24	304	150	200	6	60,60
28826	12	406	180	240	6	78,00
28846	6	509	240	320	6	123,00
28806	24	304	150	250	8	80,80
28826	12	406	180	300	8	104,00
28846	6	509	240	400	8	164,00
28806	24	304	150	300	10	101,00
28826	12	406	180	360	10	130,00
28846	6	509	240	480	10	205,00

 $Characteristic \ values \ for \ dimensioning \ according \ to \ EC \ 5 \ I \ Characteristic \ values \ for \ strengh \ class \ C24 \ [\rho k \ 350 \ kg/m^3]$ 

## IdeFix® IF Systemkoffer SI

#### SIHGA® - Feature

#### **YOUR- Benefit**

for all IdeFix® IF

the professional installation aid, simplifies construction processes and saves time

contains 1 IdeFix® drill gauge IBL, 1 IdeFix® drill IB, 1 IdeFix® drill template IBS, all GoFix® fastening screws, allen key

everything is professionally and rationally protected and packed in a case

includes SIHGAFIX®, Systemstift® and installation instructions

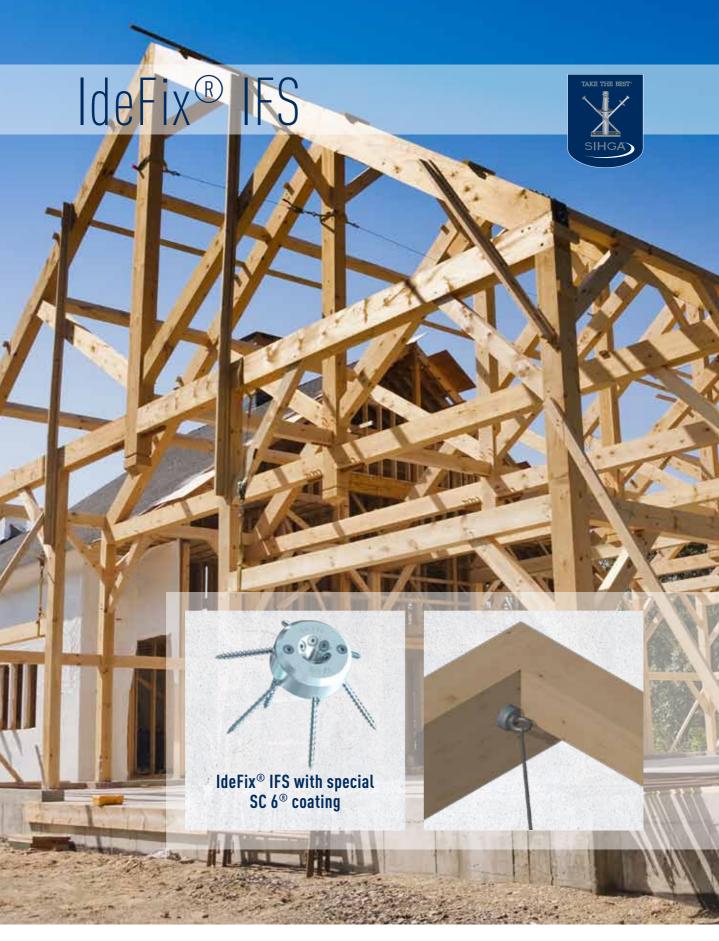
time-saving, practical, precise, complete accessories enclosed







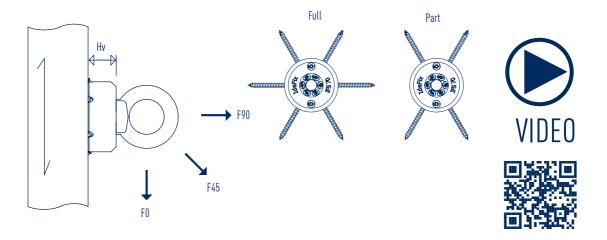




#### **YOUR- Benefit**

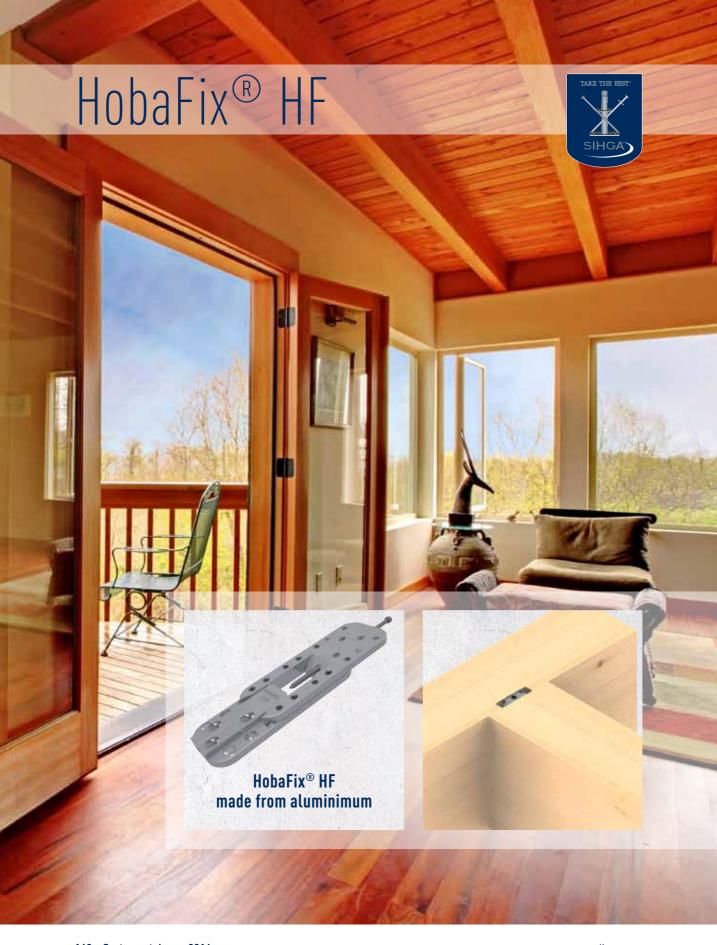
for heavy-load connections perpendicular to the grain	the usual, complicated drilling, grooving or special production of steel parts can be omitted
three-dimensional load attachment through geometry and 45° screw connection with integrated transverse strengthening	the range of applications in wood construction is almost unlimited, even for applications where usual wood screws are not sufficient
for fastening wind bracing, , anchors against high wind loads and mountings of various kinds	IdeFix® is the simple, secure solution
SC 6® coating	significantly increased corrosion protection compared to usual galvanisation, paintable and "self-healing effect" in the event of damage
includes SIHGAFIX®, GoFix® HK screws and installation instructions	Time-saving, practical, precise, complete accessories enclosed
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
calculation values	SIHGA® performs the calculation for you, just read the values

SIHG	SIHGA® IdeFix®		Wood din	Wood dimensions		Characteristic values [kN]		
objekt	pack	IF	S	Height	Width	to grain	Screw	pattern
Art. No.	PU	Туре	Hv	[mm]	[mm]	[Degrees]	Full	Part
29046	6	710	28	80	110	– F0°	-	5,66
29046	6	710	28	80	180	- FU	8,50	-
29046	6	710	28	80	110	<b>–</b> F 45°		7,90
29046	6	710	28	80	180	F 45°	11,40	-
29046	6	710	28	80	110	– F 90°	-	17,00
29046	6	710	28	80	180	– F 90°	25,50	-



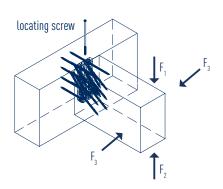


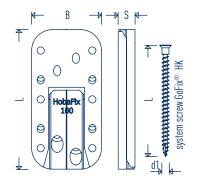
If required, order the high-strength, tested ring screw now.



#### **YOUR- Benefit**

knot connection from two identical parts	can be fully pre-made without confusion
made, developed and patented in Austria	local quality and added-value
statically high loadable in four directions, per connection up to 43 kN	horizontally and vertically, with high tested static values, can be used irrespective of the grain direction
mounting connection with Hoba coupling	great advantage during installation, allows smooth insertion of the two components
including fixing screw for securing	prevents inadvertent loosening of the connector
visible and invisible installation	only one model for the entire range, with shadow groove or invisible installation
made from aluminium monitored	permanent, shape-stable quality, rust-free
includes SIHGAFIX®, all fastening and fixing screws, Systemstift®, installation instructions	time-saving, practical, precise, complete accessories enclosed
calculation values	simply select model, each knot connection comprises two HobaFix® HF
ETA European Technical Approval with external monitoring issued	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations
HFA test seal, externally monitored	Holzforschung Austria also confirms and monitors these high values





SIHGA®		Dimensions				Secondary beam		Characteristic values		
montagepack		HobaFix® HF			GoFix® HK	Height	Width	Load direction [kN]		[kN]
Art. No.	PU	Type (L)	В	S	d1 x L	[mm]	[mm]	F <sub>1</sub>	F <sub>2</sub>	F <sub>3</sub>
30036	20*	70	30	9	4,0 x 60	80	50	6,80	2,04	4,40
30056	20*	100	50	12	50 x 80	115	80	17,40	8,56	10,60
30076	20*	135	50	12	50 x 80	150	80	26,70	8,56	15,00
30096	20*	170	50	12	50 x 80	185	80	33,40	8,56	16,00
30116	12*	200	70	17	6,0 x 100	220	100	43,00	19,15	22,70
01				100	. 50 5 1 01			100	1 050 1 / /	





Characteristic values for dimensioning according to EC 5  $\,$  Characteristic values for strengh class pk 350 kg/m³ \*equal to 10 resspectively 6 connections



For easier dimensioning use our HT-NT Tool on www.sihga.com.

## HobaFix® HF Systemkoffer SH

SIHGA® - Feature

**YOUR- Benefit** 

for all HobaFix® HF models

the professional installation aid simplifies construction processes and saves time, milling and installation templates and the HobaFix® HF with all accessories are practically, fully and portably combined

contains 1 HobaFix® milling installation template HFFM, 1 HobaFix® milling tool with stop ring HFF and fastening screws, allen key and Systemstift®

for the rational and precise installation of knot connections







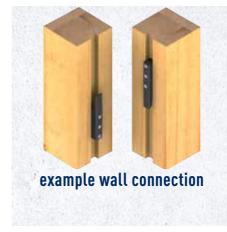
### HobaFix® HFM

#### SIHGA® - Feature

#### **YOUR- Benefit**

for wall connections, corner connections and partition walls	one connector for all applications when installing wall elements, precise and accurate
the installation connector for mounting	for rational and cost-effective positioning of wall elements, saves 80 % of working time
installation tolerance of 14 mm	the great advantage during installation, on site and in the factory: the high tolerance
elastic pre-tensioning	which is why HobFix® HFM has a spring effect, a great help during installation
can be used for any wall thickness	the immediate angularity of the wall elements is achieved by guiding into the installation groove
fastened in the installation groove to the wall element, 30 mm wide and 17 mm deep	good view of the connector at all times during installation, important for fast and accurate mounting
made from very strong polyamide	ghe HobaFix® HFM slides easily into the desired position - without abrasion
the static load per pair of connectors is characteristically 17.4 kN	this value is tested according to the externally monitored ETA for the enclosed 6 x GoFix® SK 6.0 x 70 mm per pair of connectors
includes SIHGAFIX®, all fastening screws, Systemstift®, installation instructions	time-saving, practical, precise, complete accessories enclosed

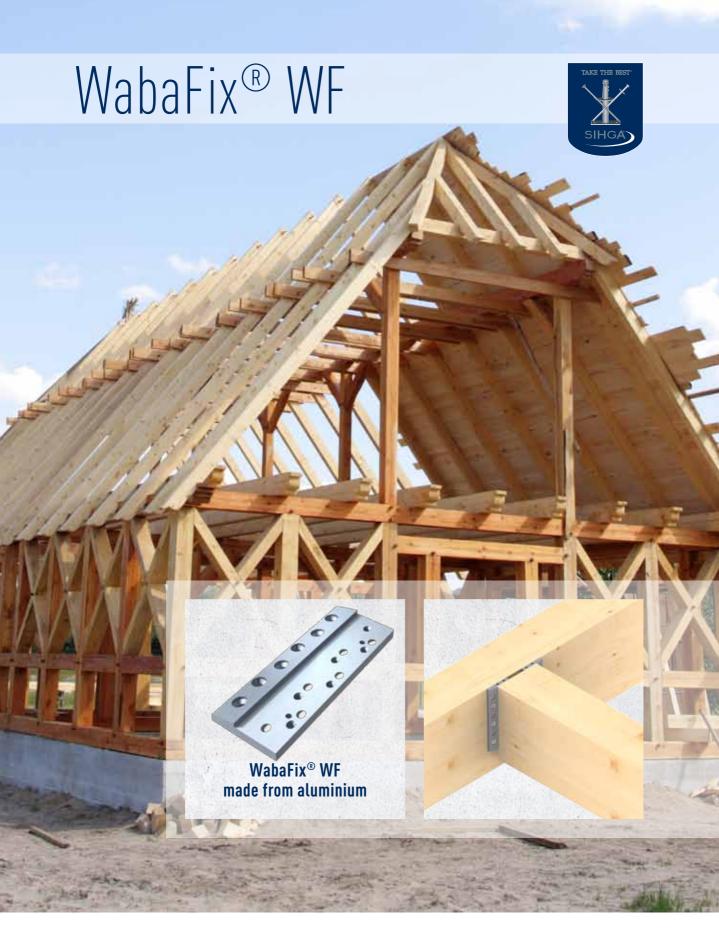








We recommend two pair HobaFix® HFM per wall joint.



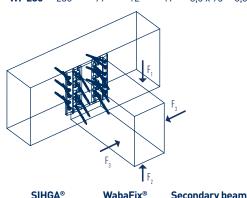
# SIHGA® - Feature

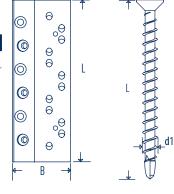
# **YOUR- Benefit**

universal heavy-load connection up to 94.72 kN per fastening point	beam and wall connections, ceiling beams and various wood constructions are fastened easily with this
made, developed and patented in Austria	local quality and added-value
load attachment without risk of abrasion during installation	through the screw connection with GoFix® SB screws, transfers static load in four directions
for wall/beam connections, corner connections for wooden walls, partition wall fastening, wood cover fastening	WabaFix® can be loosened again later, particularly important for modular construction
fastening on concrete possible	also a great advantage for wall connections
made from aluminium monitored	permanent, shape-stable quality, rust-free
includes SIHGAFIX®, GoFix® screws and installation instructions	time-saving, practical, precise, complete accessories enclosed
calculation values	SIHGA® performs the calculation for you, just read the values
ETA European Technical Approval with external monitoring applied for	trustworthy, externally monitored values provide certainty regarding the processing and rule out quality fluctuations

## Dimensions [mm]

WabaFix® WF GoFix® SB Туре W SII d₁ x L WF 210 210 79 12 8,0 x 125 17 8,0 x 95 WF 280 79 8,0 x 95 280 12 17 8,0 x 125





Characteristic values



VI	DEO

Jiiio	<b>'</b> ^	Wabai ix	Jeconida	y beam	Sciew	Ollai	acter istic v	atues
objektpack		WF	Height	Width	GoFix <sup>®</sup> SB	Loa	d direction	[kN]
Art. No.	PU	Туре	[mm]	[mm]		F <sub>1</sub>	F <sub>2</sub>	$F_{_3}$
43146	6	210	250	100	8,0 x 95	54,72	32,28	32,28
43156	6	210	270	100	8,0 x 125	71,04	35,52	35,52
43206	4	280	320	100	8,0 x 95	72,96	43,04	43,04
43216	4	280	340	100	8,0 x 125	94,72	47,36	47,36

 $Characteristic \ values \ for \ dimensioning \ according \ to \ EC \ 5 \ I \ Characteristic \ values \ for \ strengh \ class \ C24 \ [\rho k \ 350 \ kg/m^3]$ 





# SIHGA® TIP:

For installation, we recommend the WabaFix® installation panel, on concrete the BeziFix® anchor, (page 114).

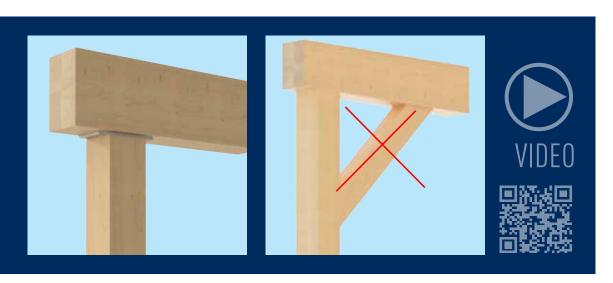
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### SIHGA® - Feature YOUR - Benefit connector for rigidity varied application, deformations are minimised: particularly in use for carports (model C) and in wood construction (model H) made and developed in Austria local quality and added-value tested suitability transfers both horizontal and vertical forces, as well as torque in frame constructions from wind and snow loads can be used without pre-drilling simple installation Connector can be prefitted in the factory space-saving connection no disruptive braces for rigidity, low construction height possible while maintaining the same access height includes SIHGAFIX®, GoFix® SB screws, time-saving, practical, precise, complete Systemstift® and installation instructions accessories enclosed calculation values SIHGA® performs the calculation for you

www.sihga.com





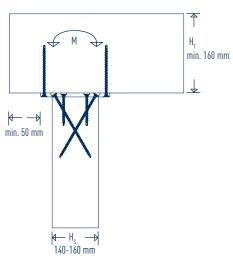
online calculation

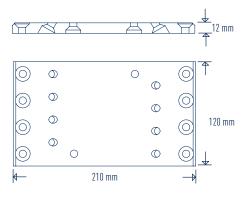
2 connectors per connection variant available and combinable with IdeFix® (page 118, 130, 136).

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# Stabilix® C

# Dimensions [mm] Stabilix® L B S Type [mm] [mm] [mm] Stabilix® C 210 120 12





SIHGA®			Column cross-section	Crossbeam		Load	Screw G	oFix® SB
objektp	oack	Stabilix®	W/H	min. Height	min. Width	$M_{\scriptscriptstyle D}$	Column	Crossbeams
Art. No.	PU	Туре	[mm]	[mm]	[mm]	[KNm]	d₁ x L [mm]	[mm]
43406	2	С	140 - 160	160	140	5,0	8,0 x 220 and 8,0 x 95	8,0 x 155

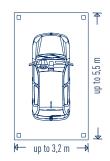
Design value for dimensioning according to EC 5 / for strengh class C 24

# Tables for possible areas of application

## Single carport with saddle roof

Characteristic snow load s. [kN/m2]

							green of the a		
		1,0	1,8	2,6	3,4	4,2	5,0	5,8	6,6
	1,0	✓	×	×	×	×	×	×	×
±°	1,5	✓	✓	✓	✓	×	×	×	×
<b>→</b>	2,0	✓	✓	✓	✓	✓	✓	✓	✓
ţ.	2,5	✓	✓	✓	✓	✓	✓	✓	✓
Rati	3,0	✓	✓	✓	✓	✓	✓	✓	✓
	3,5	✓	✓	✓	✓	✓	✓	✓	<b>✓</b>



Carport open at all sides. Roof pitch 20°. Eaves height 2,5 m

Calculation based on dead weight of 30 kg/m² and wind pressure on the roof of qb,0 0,4 kN/m²

## Double carport with flat roof

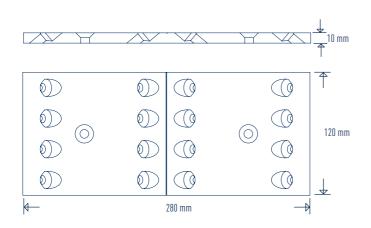
Characteristic snow load s, [kN/m²]

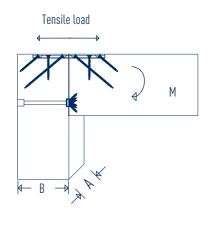
S		1,0	1,4	1,8	2,2	2,6	3,0	3,4
/H	2,0	✓	×	×	×	×	×	×
o H	2,5	✓	✓	✓	✓	×	×	×
Rati	3,0	✓	✓	✓	✓	✓	✓	✓
	3,5	✓	✓	✓	✓	✓	✓	✓

nh to \$5 m

Carport open at all sides. Eaves height 2,5 m Calculation based on dead weight of 30 kg/m²

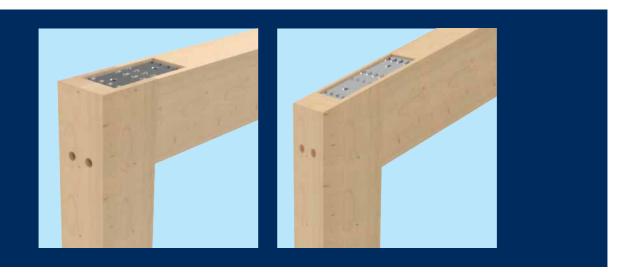
# Stabilix® H





SIHGA®			Colu	ımn	Ве	am	Angle	char. Value	Screw GoFix® SB
objektp	ack	Stabilix®	Α	В	min. Width	min. Height	Beam	Tensile load	Dimensions
Art. No.	PU	Туре	[mm]	[mm]	[mm]	[mm]	[°]	[KN]	d₁ x L [mm]
43436	2	Н	140	200	140	240	0	51,34	8,0 x 95 and 8,0 x 195
43436	2	Н	140	200	140	240	20	42,68	8,0 x 95 and 8,0 x 195
43446	2	Н	140	280	140	240	0	70,36	8,0 x 95 and 8,0 x 195
43446	2	Н	140	280	140	240	20	58,50	8,0 x 95 and 8,0 x 195

Characteristic values for dimensioning according to EC 5 | Characteristic values for strengh class C24 (pk 350 kg/m³)



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# Stegsan® RV and BA





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# SIHGA® - Feature

# **YOUR- Benefit**

walkway renovation system for wooden posts, stakes (Stegsan® RV)	the defective piece of wood between the water and air is simply replaced; large cost-savings compared to a complete replacement of the wooden stake or post
walkway renovation system for beams (Stegsan® BA) to wooden posts, stakes	the beam is permanently, quickly, securely and easily connected to the wooden post, stakes
made, developed and patented in Austria	local quality and added-value
special coupling system for pre-installation in the factory	saves lots of time - the new piece of wood is attached on site with a simple rotation
angled screw connection in end-grain wood	transfers high forces, especially for loads on the walkway from boats or waves
anti-rotation lock enclosed	the anti-rotation lock against unintended loosening is easily screwed on on site
includes SIHGAFIX® rust-free, GoFix® HKE stainless steel screws rust-free and installation instructions	time-saving, practical, precise, all accessories enclosed; SIHGAFIX® rust-free, also screws into deep grooves
made from aluminium	for permanent fastening, even under water
can be removed at any time	can always be reused





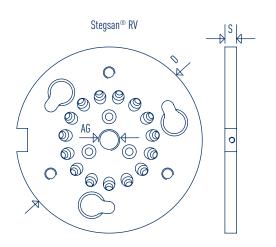


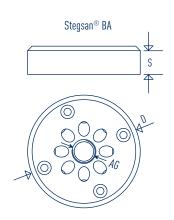
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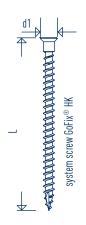
# **SIHGA - Feature**

# **YOUR-Benefit**

Calculation values	SIHGA® performs the calculation for you
tested security	product security through constant reviews in practice and in the laboratory
enclosed anti-twist protection (Stegsan® VS)	anti-twist protection against unintended loosening is laterally mounted on-site

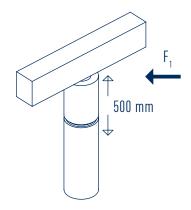






SIHGA®		Ste	egsan <sup>o</sup>	B		Stake/post	Screw	Characteristic values
montagepack		Dimensions	D	S	AG	min. Ø	GoFix® HKE	Load direction
Art. No.	PU	Туре		[mm]		[mm]	d <sub>1</sub> x L	F1 [KN]
30266	8	RV	160	10	16	160	6,0 x 60	2,20

SIHG	<b>A</b> ®	Ste	Stegsan <sup>®</sup>						
montag	epack	Dimensions D S AG				GoFix® HKE			
Art. No.	PU	Туре		[mm]		d₁ x L			
30286	2	BA	100	25	20	6,0 x 60			





# SIHGA® TIP:

Stegsan®, the easy, quick and reliable method for renovating lake walkways or jetties; the environment is protected as much as possible, planning permission is made easier.

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# SIHGA® Imprint/ Photo references

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## Legal notice:

SIHGA® products are subject to constant development, we reserve the right to technical changes and modifications of our product line.

The technical data provided in this catalogue are provided to assist the authorized user to choose the appropriate fastener. It does not release the user from his responsibility to choose the right product and to check the actual conditions.

Please take note of the state of the art technology, building regulations and relevant safety regulations in force in planning and application of our products

Deliveries are exclusively based on our General Terms and Conditions in the valid version (page 153-154 of this catalogue).

#### Copyright by SIHGA®

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Liability for typographical and printing errors is excluded!

We cordially thank our customers for providing the reference photos of their building projects!

# SIHGA® General Terms and Conditions



- 1. Our deliveries, also all subsequent business, are performed exclusively on these delivery conditions. The ordering party's purchasing conditions are not binding on us. Unless an objection is received within three days, the conditions of an order confirmation sent by us shall be deemed to be accepted by the ordering party.
- 2. Our offers, price lists and cost estimates are non-binding. All orders and agreements, as well as commitments made by representatives, require our written confirmation in each case in order to be valid. Our technical details and descriptions of the delivered object are non-binding and are only approximations.
- 3. Our prices are ex works in 4694 Ohlsdorf near Gmunden. The respective VAT shall be added to the prices usually offered and stated without VAT. The packaging is not collected.
- 4. All delivery (performance) dates and delivery (performance) deadlines are approximate. Claims for compensation by the ordering party due to late delivery/performance or non-performance are excluded. Partial services already provided must be accepted and paid for by the ordering party. Partial deliveries (performance) and interim invoices are permitted, whereby payments must be made by the ordering party according to the specified payment conditions. If an extension set for us by the ordering party is not observed without our being at fault, the ordering party's right of withdrawal is excluded. It can withdraw from the contract no earlier than two months after the original delivery date is missed.
- 5. Our goods are shipped from our works in 4694 Ohlsdorf near Gmunden at the ordering party's risk, even if the freight and other costs are charged to us. Risk shall transfer to the ordering party under transfer of the goods to the forwarder etc.. The goods are only insured by us against transport damage upon written instruction from the ordering party and at its cost. Unless agreed otherwise in individual cases, within Austria our deliveries are made carriage free. If the ordering party does not accept the goods, after setting a 14-day period we can withdraw from the contract and/or demand compensation due to non-performance. We reserve the right either to demand 25 percent of the agreed order total without proof of damages or reimbursement of the actual damages incurred. The return of goods by the ordering party requires our written consent and is at the ordering party's costs and risk. The delivery note number and/or invoice number must be cited with each return.
- 6. For all demands by the ordering party against us, it is entitled to default interest only to a maximum of 3% above the ECB base rate.
- 7. Our invoices are payable within 10 days from date of invoice without deduction. Other terms and discount agreements are noted separately. Only prompt payment in full in cash justifies deduction of a discount. If payment by instalment is agreed, default shall occur if the payment of just one instalment is late. All our outstanding receivables shall then become due in full. The ordering party is not entitled to withhold payments for any reason or to declare offsetting against our receivables. Insofar as the ordering party, in the case of a delivery or performance, reserves the right of retention in respect of our fee, this is limited in any case to the amount of the capital required to cover reasonable costs of improvement.
- 8. To the exclusion of all claims, the ordering party, who is not a consumer as defined in KSchG, shall immediately inspect the delivered goods or work and services performed after receipt of the delivery or notification of completion by us and shall immediately report identified defects in detail to us by registered letter. Defects identified subsequently must also be reported to us in writing immediately after their discovery. For consumers as defined in KSchG, the warranty period for moveable objects is one year from delivery, otherwise six months. The burden of proof that a defect, for which we are responsible, was identified upon delivery shall lie with the customer. At our discretion we can fulfil warranty claims such that the defect is repaired or replaced with defect-free goods, or we can grant a reasonable price reduction, in particular if we believe a repair would be possible only with unreasonably high costs for us. With regard to the suitability of the delivered goods, we only guarantee that they can be used as defined in our conditions and provisions. Such properties are only deemed to be guaranteed if they have been expressly guaranteed in writing. Customary and/or production-related deviations in terms of dimension, equipment, material and similar shall not be grounds for complaint. Changes to our goods by the ordering party or its people shall lead to the full exclusion of our liability. Our liability for damage caused as a result of material used by the ordering party, is excluded.

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- 9. The delivered goods shall remain our property until full payment of the purchase price and all our receivables deriving from the business relationship with the ordering party, including secondary claims. If the ordering party defaults on its payment obligations toward us or if it breaches one of the duties based on the agreed retention of title, the entire receivable shall become immediately payable. We also reserve the right to demand the return of the objects belonging to us, also without withdrawing from the contract, and to collect them from the ordering party, whereby the ordering party shall waive the assertion of a right of retention.
- 10. In the case of a resale of SIHGA® products by the ordering party, this is only permitted with the original name. Moreover, the ordering party is not permitted to use our brands and/or product designations without our written consent.
- 11. All claims for compensation against us are excluded, even irrespective of the legal reason on which they are based, in particular also due to breach of contract when concluding the contract, but also according to the conditions of the Product Liability Act for personal, material and pecuniary damages, which are suffered as a result of a fault in the goods, whereby above all claims for compensation due to consequential damages, such as loss of production or lost profits and the like are excluded in full, unless we are guilty of malice or gross negligence. Claims for compensation in any case shall exclusively include the basic costs for correcting the damages, but not consequential damages, lost profits or the like. All claims for compensation and any redress against us must be asserted in the courts within six months or otherwise shall expire.
- 12. The data required for order handling and accounting, such as name, address, order and booking data of the ordering party, is saved in our IT system. The saved data is only used by us within the framework of the statutory provisions.
- 13. Return or replacement of permanently ordered and delivered goods is not possible. If goods from the current delivery programme are nonetheless returned to us in undamaged original packaging, we have to charge a handling fee of at least 20% of the invoice amount.
- 14. All designs, plans and other documents created by us are our sole property and may not be used or provided to third parties by the ordering party.
- 15. If a consumer as defined in KSchG has not submitted its contractual declaration either in our company or on our exhibition stand, they can withdraw from their contract application or from the contract if they did not instigate the commercial connection to this transaction with us. This withdrawal can be declared in writing within one week. The period shall start issue of this document. We expressly refer to Section 3 Consumer Protection Act.
- 16. Place of jurisdiction for all disputed arising directly or indirectly from this delivery relationship is exclusively the materially competent court in 4600 Wels. Place of performance is 4694 Ohlsdorf near Gmunden. Austrian law shall apply exclusively to the contractual relationship, with the exception of the CISG, the application of which is excluded.

# TAKE THE BEST













## SIHGA® GmbH | Austria

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